

3M Scotch-Weld™ TL22 Threadlocker Anaerobic Adhesive

Category : Polymer , Adhesive

Material Notes:

3M™ Scotch-Weld™ Threadlocker Anaerobic Adhesives are one-component anaerobic adhesives that cure and seal threaded assemblies that meet a wide range of applications to prevent vibration loosening and/or leakage. All products provide excellent vibration, corrosion, and shock resistance. Engineered to provide different strengths, temperatures, nut/bolt sizes, and other requirements, some threadlockers allow removal and meet various selections depending on the specific application. TL22 is removable with hand tools. It is a low strength (low torque removal) threadlocker for small diameter, fine threaded screws, set screws, nuts, bolts, hex and slot driven components such as keyed fasteners. Information provided by 3M

Order this product through the following link:

http://www.lookpolymers.com/polymer_3M-Scotch-Weld-TL22-Threadlocker-Anaerobic-Adhesive.php

Physical Properties	Metric	English	Comments
Brookfield Viscosity	800 - 1600 cP	800 - 1600 cP	RVT #3 sp @ 20 rpm

Processing Properties	Metric	English	Comments
Cure Time	<= 5.00 min	<= 0.0833 hour	Fixture Time with Activator
	<= 20.0 min	<= 0.333 hour	Fixture Time
	1440 min	24.0 hour	Full Cure

Descriptive Properties	Value	Comments
Appearance	Purple	

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