

3M Scotchcal™ 8628 ES Translucent Graphic Film

Category : Polymer , Film

Material Notes:

Film 8628 ES is a 2 mil, translucent graphic film with pressure-sensitive adhesive. It is designed for flat, single or multi-layered internally illuminated signs or window graphics, both indoors and outdoors. Use with electrostatic imaging. Information provided by 3M

Order this product through the following link:

http://www.lookpolymers.com/polymer_3M-Scotchcal-8628-ES-Translucent-Graphic-Film.php

Physical Properties	Metric	English	Comments
Thickness	50.8 microns	2.00 mil	without adhesive
	76.2 - 102 microns	3.00 - 4.00 mil	with adhesive

Mechanical Properties	Metric	English	Comments
Peel Strength	0.701 kN/m	4.00 pli	Adhesion to ABS
	0.701 kN/m	4.00 pli	Adhesion to Acrylic enamel
	0.701 kN/m	4.00 pli	Adhesion to Fruehauf prepainted panels
	0.877 kN/m	5.00 pli	Adhesion to Chrome
	1.05 kN/m	6.00 pli	Adhesion to Aluminum, anodized
	1.05 kN/m	6.00 pli	Adhesion to Aluminum, etched

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	38.0 °C	100 °F	
Minimum Service Temperature, Air	10.0 °C	50.0 °F	

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