

Abatron AboWeld 48-14/AboCure 48-14 Adhesive/Casting Resin

Category: Polymer, Adhesive, Thermoset

Material Notes:

Information provided by Abatron, Inc. Adheres to metal, glass, ceramics, wood, masonry, etc. Material properties are based on a 2/1 mix ratio. Resin is white, curing agent is black. Gray blend allows for visual inspection of proper mixing and ratios. Shelf life: 12+ months (unmixed). Processing: 100/(100-150) ratio. Thixotropic (Vaseline-like consistency) Pot life: 100 g, 8-11 hours at 25°C (77°F). Hardens in 2-4 days at 25°C (77°F), 30-40 min. at 80°C (175°F), 20-25 min. at 120°C (250°F), 15-20 min. at 150°C (300°F). Corrosion Resistance: good resistance to atmospheric conditions, soft and salt water, alkalis and diluted acids.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Abatron-AboWeld-48-14AboCure-48-14-AdhesiveCasting-Resin.php

| Physical Properties | Metric | English | Comments |
|---------------------|--------|---------|---------------|
| Water Absorption | 0.20 % | 0.20 % | after 24 hrs. |

| Mechanical Properties | Metric | English | Comments |
|----------------------------|----------|-----------|--|
| Hardness, Shore D | 80 | 80 | 100/40 pbw; 68 at 100/80 pbw; 66 (60 after 10 sec) at 100/100 pbw |
| Tensile Strength, Ultimate | 51.0 MPa | 7400 psi | Typical averaged test results for Abatron Adhesive/Casting Resins. |
| Elongation at Break | 3.0 % | 3.0 % | Typical averaged test results for Abatron Adhesive/Casting Resins. |
| Flexural Yield Strength | 83.0 MPa | 12000 psi | Typical averaged test results for Abatron Adhesive/Casting Resins. |
| Compressive Yield Strength | 115 MPa | 16700 psi | Typical averaged test results for Abatron Adhesive/Casting Resins. |

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