

Akro-Plastic Akromid® B3 GF 25 (2471) PA 6 Conditioned, 25% Glass Filled

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , 30% Glass Fiber Filled

Material Notes:

AKROMID® B (Polyamide 6) is an engineering compound, characterized by high mechanical strength, stiffness and thermal resistance. Furthermore, this polyamide offers high toughness at low temperatures as well as easy processing. AKROMID® B is an engineering plastic compound that allows a broad range of possible applications. On the basis of these standard types, we are able to develop individual compounds for special application needs. Information from Akro-Plastic

Order this product through the following link:

http://www.lookpolymers.com/polymer_Akro-Plastic-Akromid-B3-GF-25-2471-PA-6-Conditioned-25-Glass-Filled.php

Physical Properties	Metric	English	Comments
Density	1.31 g/cc	0.0473 lb/in ³	ISO 1183
Filler Content	25 %	25 %	ISO 1172
Water Absorption	2.2 - 2.5 % @Temperature 70.0 °C	2.2 - 2.5 % @Temperature 158 °F	62% r.h., Humidity; ISO 62
Water Absorption at Saturation	6.8 - 7.4 % @Time 82800 sec	6.8 - 7.4 % @Time 23.0 hour	ISO 62
Linear Mold Shrinkage, Flow	0.0020 cm/cm	0.0020 in/in	ISO 294-4
Linear Mold Shrinkage, Transverse	0.0080 cm/cm	0.0080 in/in	ISO 294-4

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	100 MPa	14500 psi	5 [mm/min]; ISO 527-1/2
Elongation at Break	6.5 %	6.5 %	5 [mm/min]; ISO 527-1/2
Tensile Modulus	5.10 GPa	740 ksi	1[mm/min]; ISO 527-1/2
Charpy Impact Unnotched	9.00 J/cm ² @Temperature 23.0 °C	42.8 ft-lb/in ² @Temperature 73.4 °F	ISO 179/1eU
Charpy Impact, Notched	1.60 J/cm ² @Temperature 23.0 °C	7.61 ft-lb/in ² @Temperature 73.4 °F	ISO 179/1eA

Thermal Properties	Metric	English	Comments
Melting Point	220 °C	428 °F	ISO 11357-1/3

Electrical Properties	Metric	English	Comments
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Volume Resistivity Electrical Properties	1.00e+10 ohm-cm Metric	1.00e+10 ohm-cm English	IEC 60093 Comments
Surface Resistance	1.00e+10 ohm	1.00e+10 ohm	IEC 60093

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