

Alliance Polymers Zythane™ 6065D Thermoplastic Polyurethane Elastomer

Category : Polymer , Thermoplastic , Elastomer, TPE , Polyurethane TPE

Material Notes:

Zythane™ 6065D is a polycaprolactone-based TPU specifically formulated for injection molding applications .It exhibits excellent low compression set, abrasion resistance and toughness and has good hydrolytic stability, oil, fuel and solvent resistance. It is supplied uncolored in pellet form. Availability: North AmericaFeatures: Fuel Resistant, Good Toughness, Oil Resistant, Hydrolytically Stable, Solvent Resistant, Good Abrasion Resistance Appearance: ColorlessForms: PelletsProcessing Method: Injection MoldingInformation provided by Alliance Polymers

Order this product through the following link:

http://www.lookpolymers.com/polymer_Alliance-Polymers-Zythane-6065D-Thermoplastic-Polyurethane-Elastomer.php

Physical Properties	Metric	English	Comments
Density	1.18 g/cc	0.0426 lb/in³	ASTM D792

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	65	65	ASTM D2240
Tensile Strength at Break	51.0 MPa	7400 psi	ASTM D412
Tensile Stress	42.0 MPa	6090 psi	ASTM D412
	@Strain 100 %	@Strain 100 %	
	43.0 MPa	6240 psi	ASTM D412
	@Strain 300 %	@Strain 300 %	
Elongation at Break	350 %	350 %	ASTM D412
Tear Strength	230 kN/m	1310 pli	Die C; ASTM D412
Taber Abrasion, mg/1000 Cycles	53	53	ASTM D1044
Abrasion	28	28	mm³; DIN 53516
Compression Set	38 %	38 %	ASTM D3995B
	@Temperature 22.8 °C, Time 79200 sec	@Temperature 73.0 °F, Time 22.0 hour	
	48 %	48 %	ASTM D3995B
	@Temperature 70.0 °C, Time 259000 sec	@Temperature 158 °F, Time 72.0 hour	

Thermal Properties	Metric	English	Comments
Vicat Softening Point	145 °C	293 °F	ASTM D1525

Brittleness Temperature Thermal Properties	-13.0 °C Metric	8.60 °F English	ASTM D746 Comments
Flammability, UL94	HB	HB	
	@Thickness 1.00 mm	@Thickness 0.0394 in	
	HB	HB	
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	HB	HB	
	@Thickness 3.00 mm	@Thickness 0.118 in	

Processing Properties	Metric	English	Comments
Processing Temperature	220 - 230 °C	428 - 446 °F	Injection
Rear Barrel Temperature	205 °C	401 °F	Injection
Middle Barrel Temperature	215 °C	419 °F	Injection
Front Barrel Temperature	225 °C	437 °F	Injection
Nozzle Temperature	220 - 230 °C	428 - 446 °F	Injection
Mold Temperature	25.0 - 60.0 °C	77.0 - 140 °F	Injection
Injection Velocity	>= 10.0 mm/sec	>= 0.394 in/sec	Injection
Drying Temperature	90.0 °C	194 °F	Injection
Dry Time	4.00 hour	4.00 hour	Injection
Back Pressure	0.600 - 1.40 MPa	87.0 - 203 psi	Injection
Clamp Pressure	40.0 - 70.3 MPa	5800 - 10200 psi	Injection
Screw Speed	60 - 200 rpm	60 - 200 rpm	Injection

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