

## Arlon 19586R025 0.025" (0.635 mm) Uncured Silicone Rubber with Fiberglass Substrate

Category : Polymer , Thermoset , Silicone , Silicone Rubber , Silicone, Molded, Glass Fiber Filled

### Material Notes:

Design/Construction: Interleave: Polyethylene Side 1: Uncured Silicone RubberSubstrate: 1523 Style FiberglassSide 2: Uncured Silicone Rubber  
This data represents typical values for the production material. The data should not be used to write, or in place of, material specifications. Information provided by Arlon, Silicone Technologies Division

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Arlon-19586R025-0025-0635-mm-Uncured-Silicone-Rubber-with-Fiberglass-Substrate.php](http://www.lookpolymers.com/polymer_Arlon-19586R025-0025-0635-mm-Uncured-Silicone-Rubber-with-Fiberglass-Substrate.php)

Physical Properties	Metric	English	Comments
Density	1.34 g/cc	0.0484 lb/in <sup>3</sup>	Side 2; Arlon SQA-TMS-024
	1.56 g/cc	0.0564 lb/in <sup>3</sup>	Side 1; Arlon SQA-TMS-024
Thickness	76.2 microns	3.00 mil	Interleave
	102 microns	4.00 mil	Side 1; Arlon SQA-TMS-003
	178 microns	7.00 mil	Side 2; Arlon SQA-TMS-003
	356 microns	14.0 mil	Substrate; Arlon SQA-TMS-003
	635 microns	25.0 mil	Overall; Arlon SQA-TMS-003

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	37	37	Side 2; ASTM D2240
	55	55	Side 1; ASTM D2240
Tensile Strength	3.65 MPa	530 psi	Side 1; ASTM D412
	6.55 MPa	950 psi	Side 2; ASTM D412
Elongation at Break	300 %	300 %	Side 1; ASTM D412
	620 %	620 %	Side 2; ASTM D412
Tear Strength	7.01 kN/m	40.0 pli	Side 1; ASTM D624
	26.3 kN/m	150 pli	Side 2; ASTM D624
Peel Strength	2.98 kN/m	17.0 pli	Bond Strength; ASTM D624

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	232 °C	450 °F	

Thermal Properties	Metric	English	Comments
Flammability, UL94	HB @Temperature 200 °C	HB @Temperature 392 °F	per card E54153

Electrical Properties	Metric	English	Comments
Dielectric Strength	13.8 kV/mm	350 kV/in	ASTM D149

Processing Properties	Metric	English	Comments
Cure Time	120 min @Temperature 204 °C	2.00 hour @Temperature 400 °F	Recommended Postcure Cycle
	15.0 min @Pressure 0.345 MPa, Temperature 177 °C	0.250 hour @Pressure 50.0 psi, Temperature 350 °F	Recommended Cure Cycle
Shelf Life	6.00 Month @Temperature 23.9 °C	6.00 Month @Temperature 75.0 °F	From date of manufacture

Descriptive Properties	Value	Comments
Color	Red	
Total Product Weight (oz/yd2)	28.8	Arlon SQA-TMS-025

## Contact Songhan Plastic Technology Co.,Ltd.

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