

Arlon 51146R028 0.028" (0.711 mm) Uncured/Cured Silicone Rubber with Fiberglass Substrate

Category : Polymer , Thermoset , Silicone , Silicone Rubber , Silicone, Molded, Glass Fiber Filled

Material Notes:

Design/Construction: Side 1: Cured Silicone RubberSubstrate: Style 7628 FiberglassSide 2: Uncured Silicone Rubber Interleave:

Polyethylene Product Use: Flexible heater insulationAppearance: Red silicone gum and rubber on fiberglass fabricThis data represents typical values for the production material. The data should not be used to write, or in place of, material specifications.Information provided by Arlon, Silicone Technologies Division

Order this product through the following link:

http://www.lookpolymers.com/polymer_Arlon-51146R028-0028-0711-mm-UncuredCured-Silicone-Rubber-with-Fiberglass-Substrate.php

Physical Properties	Metric	English	Comments
Density	1.35 g/cc	0.0488 lb/in ³	Silicone Property; Arlon SQA-TMS-024
Thickness	76.2 microns	3.00 mil	Interleave
	102 microns	4.00 mil	Side 1; Arlon SQA-TMS-003
	203 microns	8.00 mil	Substrate; Arlon SQA-TMS-003
	406 microns	16.0 mil	Side 2; Arlon SQA-TMS-003
	711 microns	28.0 mil	Overall; Arlon SQA-TMS-003

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	60	60	Silicone Property; ASTM D2240
Tensile Strength	5.52 MPa	800 psi	Silicone Property; ASTM D412
Elongation at Break	225 %	225 %	Silicone Property; ASTM D412
Tear Strength	15.8 kN/m	90.0 pli	Die B, Silicone Property; ASTM D624
Peel Strength	1.40 kN/m	8.00 pli	Bond Strength; Arlon-SQA-TMS-011

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	232 °C	450 °F	
Minimum Service Temperature, Air	-56.7 °C	-70.0 °F	
UL RTI, Electrical	200 °C	392 °F	E54153
UL RTI, Mechanical without Impact	200 °C	392 °F	E54153

Electrical Properties	Metric	English	Comments
Dielectric Strength	31.1 kV/mm	790 kV/in	ASTM D149

Processing Properties	Metric	English	Comments
Cure Time	120 min	2.00 hour	Recommended Postcure Cycle
	@Temperature 204 °C	@Temperature 400 °F	
Shelf Life	15.0 min	0.250 hour	Recommended Cure Cycle
	@Pressure 0.345 MPa, Temperature 121 °C	@Pressure 50.0 psi, Temperature 250 °F	
Shelf Life	6.00 Month	6.00 Month	From date of manufacture
	@Temperature 21.1 °C	@Temperature 70.0 °F	

Descriptive Properties	Value	Comments
Color	Red	
	Red	Substrate
Total Product Weight (oz/yd2)	29.2	Arlon SQA-TMS-025

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