

Arlon CP-475R Bulk Compound

Category : Polymer , Thermoset , Rubber or Thermoset Elastomer (TSE)

Material Notes:

Appearance: Red silicone gum This data represents typical values for the production material. The data should not be used to write, or in place of, material specifications. Information provided by Arlon, Silicone Technologies Division

Order this product through the following link:

http://www.lookpolymers.com/polymer_Arlon-CP-475R-Bulk-Compound.php

Physical Properties	Metric	English	Comments
Density	1.28 g/cc	0.0462 lb/in ³	Silicone Property; Arlon SQA-TMS-024

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	53	53	Silicone Property; ASTM D2240
Tensile Strength	5.52 MPa	800 psi	Silicone Property; ASTM D412
Elongation at Break	230 %	230 %	Silicone Property; ASTM D412
Tear Strength	8.41 kN/m	48.0 pli	Silicone Property; ASTM D624

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	232 °C	450 °F	
Minimum Service Temperature, Air	-56.7 °C	-70.0 °F	

Processing Properties	Metric	English	Comments
Cure Time	15.0 min	0.250 hour	Recommended Cure Cycle
	@Temperature 177 °C	@Temperature 350 °F	
	120 min	2.00 hour	Recommended Postcure Cycle
	@Temperature 204 °C	@Temperature 400 °F	
Shelf Life	6.00 Month	6.00 Month	From date of manufacture
	@Temperature 23.9 °C	@Temperature 75.0 °F	

Descriptive Properties	Value	Comments
Color	Red	

Contact Songhan Plastic Technology Co.,Ltd.

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