

## Ascend Performance Materials Vydyne® 47 BK11 Nylon 66, Impact Modified, Conditioned

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Impact Grade

### Material Notes:

Vydyne® 47H BK11 is a general-purpose, impact-modified PA66 resin. Available in black, it is heat-stabilized for improved resistance to elevated temperatures. The heat stabilization package for Vydyne 47H BK11 was formulated to provide thermal endurance when used in applications in which continuous or extended high-temperature exposure is anticipated. Vydyne 47H BK11 is recognized for all the processing and property advantages inherent to PA66 with the addition of improved impact strength. This resin offers a well balanced combination of engineering properties characterized by high melt point, good surface lubricity, abrasion resistance and resistance to many chemicals, machine and motor oils, solvents and gasoline. Vydyne 47H BK11 is designed to meet the critical low-temperature impact requirements called out in many automotive specifications. Availability: Asia Pacific Europe North America Additive: Impact Modifier Features: Gasoline Resistance General Purpose Good Abrasion Resistance Good Chemical Resistance Good Processability Good Toughness High Impact Resistance Impact Modified Low Temperature Impact Resistance Low Temperature Toughness Oil Resistant Solvent Resistant Uses: Automotive Applications Connectors Consumer Applications Electrical/Electronic Applications Fasteners Gears Industrial Applications Appearance: Black Forms: Pellets Processing Method: Injection Molding Information provided by Ascend Performance Materials.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Ascend-Performance-Materials-Vydyne-47-BK11-Nylon-66-Impact-Modified-Conditioned.php](http://www.lookpolymers.com/polymer_Ascend-Performance-Materials-Vydyne-47-BK11-Nylon-66-Impact-Modified-Conditioned.php)

Physical Properties	Metric	English	Comments
Density	1.10 g/cc	0.0397 lb/in <sup>3</sup>	ISO 1183
Water Absorption	1.2 % @Time 86400 sec	1.2 % @Time 24.0 hour	ISO 62
Moisture Absorption at Equilibrium	2.3 %	2.3 %	50% RH; ISO 62
Linear Mold Shrinkage, Flow	0.018 cm/cm @Diameter 2.00 mm	0.018 in/in @Diameter 0.0787 in	ISO 294-4
Linear Mold Shrinkage, Transverse	0.016 cm/cm @Diameter 2.00 mm	0.016 in/in @Diameter 0.0787 in	ISO 294-4

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	40.0 MPa	5800 psi	ISO 527-2
Tensile Strength, Yield	45.0 MPa	6530 psi	ISO 527-2
Elongation at Break	>= 60 %	>= 60 %	ISO 527-2
Tensile Modulus	1.74 GPa	252 ksi	ISO 527-2

Flexural Strength Mechanical Properties	24.0 MPa Metric	3480 psi English	ISO 178 Comments
Flexural Modulus	0.780 GPa	113 ksi	ISO 178
Izod Impact, Notched (ISO)	18.0 kJ/m <sup>2</sup>	8.57 ft-lb/in <sup>2</sup>	ISO 180
	@Temperature -40.0 °C	@Temperature -40.0 °F	
	24.0 kJ/m <sup>2</sup>	11.4 ft-lb/in <sup>2</sup>	ISO 180
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	44.0 kJ/m <sup>2</sup>	20.9 ft-lb/in <sup>2</sup>	ISO 180
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact Unnotched	NB	NB	ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	NB	NB	ISO 179/1eU
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact, Notched	1.80 J/cm <sup>2</sup>	8.57 ft-lb/in <sup>2</sup>	ISO 179/1eA
	@Temperature -40.0 °C	@Temperature -40.0 °F	
	2.40 J/cm <sup>2</sup>	11.4 ft-lb/in <sup>2</sup>	ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	6.20 J/cm <sup>2</sup>	29.5 ft-lb/in <sup>2</sup>	ISO 179/1eA
	@Temperature 23.0 °C	@Temperature 73.4 °F	

## Contact Songhan Plastic Technology Co.,Ltd.

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