

Ascend Performance Materials Vydyn[®] ECO-315 Nylon 66/6, non-halogenated, ignition resistant, DAM

Category : Polymer , Thermoplastic , Nylon , Nylon 6/66 , Nylon 66/6, Unreinforced

Material Notes:

Vydyn[®] ECO315 is non-halogenated, unfilled, flame-retardant PA66/6 copolymer with excellent strength and toughness. It is lubricated for machine feed and has an Underwriters Laboratories UL 94 flammability classification of V-0 at 0.4 mm (0.016") thick. Availability: Asia Pacific Europe North America Additive: Flame Retardant Lubricant Features: Ductile Good Mold Release Halogen Free Ignition Resistant Low Density Lubricated Uses: Appliances Automotive Electronics Bobbins Connectors Electrical Housing Electrical Parts Electrical/Electronic Applications Fasteners Industrial Applications Lighting Applications Living Hinges Printed Circuit Boards Switches Appearance: Natural Color Forms: Pellets Processing Method: Injection Molding Information provided by Ascend

Order this product through the following link:

http://www.lookpolymers.com/polymer_Ascend-Performance-Materials-Vydyn-ECO-315-Nylon-666-non-halogenated-ignition-resistant-DAM.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.16 g/cc	1.16 g/cc	ISO 1183
Water Absorption	0.80 %	0.80 %	24 hrs; ISO 62
Moisture Absorption at Equilibrium	2.3 %	2.3 %	Equilibrium at 50%rh; ISO 62
Linear Mold Shrinkage	0.012 cm/cm @Thickness 2.00 mm	0.012 in/in @Thickness 0.0787 in	ISO 294-4
Linear Mold Shrinkage, Transverse	0.014 cm/cm @Thickness 2.00 mm	0.014 in/in @Thickness 0.0787 in	ISO 294-4

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	75.0 MPa	10900 psi	ISO 527-2
Elongation at Break	25 %	25 %	ISO 527-2
Elongation at Yield	5.5 %	5.5 %	ISO 527-2
Tensile Modulus	5.00 GPa	725 ksi	ISO 527-2
Flexural Strength	92.0 MPa	13300 psi	ISO 178
Flexural Modulus	3.20 GPa	464 ksi	ISO 178
Poissons Ratio	0.41	0.41	ISO 527-2
Izod Impact, Notched (ISO)	6.00 kJ/m ²	2.86 ft-lb/in ²	ISO 180
Charpy Impact Unnotched	NB	NB	ISO 179/1eU

Mechanical Properties	@Temperature 23.0 °C Metric	@Temperature 73.4 °F English	Comments
	NB	NB	ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	0.540 J/cm ²	2.57 ft-lb/in ²	ISO 179/1eA
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	0.540 J/cm ²	2.57 ft-lb/in ²	ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	

Thermal Properties	Metric	English	Comments
CTE, linear	11.0 µm/m-°C	6.11 µin/in-°F	ISO 11359-2
	@Thickness 2.00 mm, Temperature 23.0 - 55.0 °C	@Thickness 0.0787 in, Temperature 73.4 - 131 °F	
CTE, linear, Transverse to Flow	11.0 µm/m-°C	6.11 µin/in-°F	ISO 11359-2
	@Thickness 2.00 mm, Temperature 23.0 - 55.0 °C	@Thickness 0.0787 in, Temperature 73.4 - 131 °F	
Melting Point	244 °C	471 °F	ISO 11357-3
Deflection Temperature at 0.46 MPa (66 psi)	225 °C	437 °F	ISO 75-2/B
Deflection Temperature at 1.8 MPa (264 psi)	65.0 °C	149 °F	ISO 75-2/A
UL RTI, Electrical	130 °C	266 °F	UL 746B
	@Thickness 0.750 mm	@Thickness 0.0295 in	
	130 °C	266 °F	UL 746B
	@Thickness 0.400 mm	@Thickness 0.0157 in	
	130 °C	266 °F	UL 746B
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	130 °C	266 °F	UL 746B
	@Thickness 3.00 mm	@Thickness 0.118 in	
UL RTI, Mechanical with Impact	65.0 °C	149 °F	UL 746B
	@Thickness 0.750 mm	@Thickness 0.0295 in	
	65.0 °C	149 °F	UL 746B
	@Thickness 0.400 mm	@Thickness 0.0157 in	
	85.0 °C	185 °F	

Thermal Properties	Metric @Thickness 1.50 mm	English @Thickness 0.0591 in	UL 746B Comments
	85.0 °C @Thickness 1.50 mm	185 °F @Thickness 0.0591 in	UL 746B
UL RTI, Mechanical without Impact	100 °C @Thickness 0.750 mm	212 °F @Thickness 0.0295 in	UL 746B
	100 °C @Thickness 0.400 mm	212 °F @Thickness 0.0157 in	UL 746B
	100 °C @Thickness 1.50 mm	212 °F @Thickness 0.0591 in	UL 746B
	110 °C @Thickness 3.00 mm	230 °F @Thickness 0.118 in	UL 746B
Flammability, UL94	V-0 @Thickness 0.400 - 3.00 mm	V-0 @Thickness 0.0157 - 0.118 in	
Oxygen Index	29 %	29 %	ASTM D2863
Glow Wire Test	725 °C @Thickness 3.00 mm	1340 °F @Thickness 0.118 in	Ignition Temp; IEC 60695-2-12
	775 °C @Thickness 1.50 mm	1430 °F @Thickness 0.0591 in	Ignition Temp; IEC 60695-2-12
	875 °C @Thickness 0.380 mm	1610 °F @Thickness 0.0150 in	Ignition Temp; IEC 60695-2-12
	875 °C @Thickness 0.710 mm	1610 °F @Thickness 0.0280 in	Ignition Temp; IEC 60695-2-12
	960 °C @Thickness 0.380 mm	1760 °F @Thickness 0.0150 in	Flammability Index; IEC 60695-2-12
	960 °C @Thickness 0.710 mm	1760 °F @Thickness 0.0280 in	Flammability Index; IEC 60695-2-12
	960 °C @Thickness 1.50 mm	1760 °F @Thickness 0.0591 in	Flammability Index; IEC 60695-2-12
	960 °C @Thickness 3.00 mm	1760 °F @Thickness 0.118 in	Flammability Index; IEC 60695-2-12

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+11 ohm-cm	1.00e+11 ohm-cm	IEC 60093
	@Thickness 0.750 mm	@Thickness 0.0295 in	
Dielectric Strength	13.0 kV/mm	330 kV/in	IEC 60243
	@Thickness 1.00 mm	@Thickness 0.0394 in	
Comparative Tracking Index	600 V	600 V	IEC 60112
	@Thickness 3.00 mm	@Thickness 0.118 in	
Hot Wire Ignition, HWI	7.0 - 14 sec	7.0 - 14 sec	UL 746A
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	7.0 - 14 sec	7.0 - 14 sec	UL 746A
	@Thickness 0.400 mm	@Thickness 0.0157 in	
	7.0 - 14 sec	7.0 - 14 sec	UL 746A
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	15 - 30 sec	15 - 30 sec	UL 746A
	@Thickness 3.00 mm	@Thickness 0.118 in	
High Amp Arc Ignition, HAI	>= 120 arcs	>= 120 arcs	UL 746A
	@Thickness 0.400 mm	@Thickness 0.0157 in	
	>= 120 arcs	>= 120 arcs	UL 746A
	@Thickness 0.750 mm	@Thickness 0.0295 in	
	>= 120 arcs	>= 120 arcs	UL 746A
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	>= 120 arcs	>= 120 arcs	UL 746A
	@Thickness 3.00 mm	@Thickness 0.118 in	
High Voltage Arc-Tracking Rate, HVTR	10.1 - 25.4 mm/min	0.398 - 1.00 in/min	UL 746A

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	240 - 270 °C	464 - 518 °F	
Middle Barrel Temperature	240 - 270 °C	464 - 518 °F	
Front Barrel Temperature	240 - 270 °C	464 - 518 °F	
Nozzle Temperature	240 - 270 °C	464 - 518 °F	

Melt Temperature Processing Properties	250 - 270 °C Metric	482 - 518 °F English	Comments
Mold Temperature	65.0 - 95.0 °C	149 - 203 °F	
Drying Temperature	80.0 °C	176 °F	
Dry Time	4.00 hour	4.00 hour	

Descriptive Properties	Value	Comments
Suggest Max Regrind	50%	

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