

Asia International Enterprise (Hong Kong) 60T6F Nylon 66, 30% Filled

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 30% Mineral Filled

Material Notes:

Information provided by Asia International Enterprise (Hong Kong) Ltd.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Asia-International-Enterprise-Hong-Kong-60T6F-Nylon-66-30-Filled.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.42 g/cc	1.42 g/cc	ASTM D792
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Filler Content	30 %	30 %	
Linear Mold Shrinkage	0.0050 - 0.010 cm/cm	0.0050 - 0.010 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	122	122	ASTM D785
Tensile Strength, Ultimate	76.5 MPa	11100 psi	5mm/min; ASTM D638
Elongation at Break	2.0 %	2.0 %	5mm/min; ASTM D638
Flexural Strength	93.2 MPa	13500 psi	2.8mm/min; ASTM D790
Flexural Modulus	4.41 GPa	640 ksi	2.8mm/min; ASTM D790
Izod Impact, Notched	0.196 J/cm	0.367 ft-lb/in	ASTM D256
	@Thickness 3.17 mm, Temperature 23.0 °C	@Thickness 0.125 in, Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Melting Point	261 °C	502 °F	ASTM D789
Deflection Temperature at 0.46 MPa (66 psi)	220 °C	428 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	140 °C	284 °F	ASTM D648
Flammability, UL94	V-0	V-0	

Processing Properties	Metric	English	Comments
Middle Barrel Temperature	250 - 300 °C	482 - 572 °F	Cylinder Temperature
Mold Temperature	50.0 - 90.0 °C	122 - 194 °F	

Processing Properties	Metric ^{90.0 °C}	English ^{176.0 °F}	Comments
Dry Time	4 - 6 hour	4 - 6 hour	

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