

Atom Adhesives AA-CARB 61 Epoxy Adhesive

Category : Polymer , Thermoset , Epoxy , Epoxy Adhesive

Material Notes:

AA-CARB 61 is an epoxy adhesive and coating formulation based on conductive carbon. AA-CARB 61 is recommended for electronic bonding and sealing applications that require both fine electrical and mechanical properties. AA-CARB 61 cures at room temperature or can be accelerated with mild heat to form a tenacious bond between similar and dissimilar substrates. Appearance: Black Cure Type: Heat cure or Room temperature Benefits: Continuity of conductivity High adhesion Wide operating temperature range Substrates: Aluminum, copper, magnesium, steel, bronze, nickel, ceramic, glass, phenolic, G-10 epoxy glass boards Typical Application: Electronic bonding and sealing applications that require both fine electrical and mechanical properties. Information provided by Atom Adhesives

Order this product through the following link:

http://www.lookpolymers.com/polymer_Atom-Adhesives-AA-CARB-61-Epoxy-Adhesive.php

| Physical Properties | Metric | English | Comments |
|-----------------------|--------------|--------------|----------------|
| Specific Gravity | 1.50 g/cc | 1.50 g/cc | mixed, uncured |
| Linear Mold Shrinkage | 0.0030 cm/cm | 0.0030 in/in | |

| Mechanical Properties | Metric | English | Comments |
|-----------------------|----------|-----------|----------|
| Hardness, Shore D | 85 | 85 | |
| Tensile Strength | 65.5 MPa | 9500 psi | |
| Compressive Strength | 89.6 MPa | 13000 psi | uncured |

| Thermal Properties | Metric | English | Comments |
|----------------------------------|--|--|----------|
| CTE, linear | 15.0 $\mu\text{m}/\text{m}\cdot^\circ\text{C}$ | 8.33 $\mu\text{in}/\text{in}\cdot^\circ\text{F}$ | |
| Thermal Conductivity | 1.22 W/m-K | 8.50 BTU-in/hr-ft ² -°F | |
| Maximum Service Temperature, Air | 170 °C | 338 °F | |
| Heat Distortion Temperature | 95.0 °C | 203 °F | |
| Minimum Service Temperature, Air | -50.0 °C | -58.0 °F | |

| Electrical Properties | Metric | English | Comments |
|-----------------------|-------------------------------------|-------------------------------------|----------|
| Volume Resistivity | $\leq 40 \text{ ohm}\cdot\text{cm}$ | $\leq 40 \text{ ohm}\cdot\text{cm}$ | |

| Processing Properties | Metric | English | Comments |
|-----------------------|---------------------|---------------------|----------|
| Cure Time | 15.0 min | 0.250 hour | |
| | @Temperature 100 °C | @Temperature 212 °F | |

| Processing Properties | Metric | English | Comments |
|-----------------------|----------------------|----------------------|---------------|
| | @Temperature 60.0 °C | @Temperature 140 °F | |
| | 1440 min | 24.0 hour | |
| | @Temperature 25.0 °C | @Temperature 77.0 °F | |
| Pot Life | 30.0 min | 30.0 min | 100g, uncured |
| Shelf Life | 12.0 Month | 12.0 Month | uncured |

| Descriptive Properties | Value | Comments |
|------------------------|-------|----------|
| Viscosity | Paste | uncured |

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