

**BLUESTAR LXS 315 PPE-PS**

Category : Polymer , Thermoplastic , Polyphenylene Ether/PPO , Polystyrene (PS) , Polystyrene + Polyphenylene Ether, Unreinforced

**Material Notes:**Typical Applications: Spinning industrial parts  
Information provided by Polymer Technology and Services, LLC (PTS).

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_BLUESTAR-LXS-315-PPE-PS.php](http://www.lookpolymers.com/polymer_BLUESTAR-LXS-315-PPE-PS.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.06 g/cc	1.06 g/cc	ASTM D792
Water Absorption	0.10 %	0.10 %	ASTM D570
	@Temperature 23.0 °C, Time 86400 sec	@Temperature 73.4 °F, Time 24.0 hour	
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	ASTM D955
Melt Flow	12 g/10 min	12 g/10 min	ASTM D1238
	@Load 5.00 kg, Temperature 300 °C	@Load 11.0 lb, Temperature 572 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	65.0 MPa	9430 psi	type I; ASTM D638
Elongation at Break	25 %	25 %	type I; ASTM D638
Flexural Strength	90.0 MPa	13100 psi	2.6 mm/min; ASTM D790
Flexural Modulus	2.40 GPa	348 ksi	2.6 mm/min; ASTM D790
Izod Impact, Notched (ISO)	15.0 kJ/m <sup>2</sup>	7.14 ft-lb/in <sup>2</sup>	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	150 °C	302 °F	ASTM D648
	@Thickness 6.40 mm	@Thickness 0.252 in	

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