

## **BYK Cloisite® 15A Nanoclay**

Category: Other Engineering Material, Additive/Filler for Polymer, Polymer

## **Material Notes:**

Cloisite® 15A is an additive for plastics to improve various plastic physical properties, such as reinforcement, HDT, CLTE and barrier. Information provided by Southern Clay ProductsSouthern Clay Products is now a part of BYK Additives.

Order this product through the following link:

http://www.lookpolymers.com/polymer\_BYK-Cloisite-15A-Nanoclay.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.66 g/cc	1.66 g/cc	
Bulk Density	0.1729 g/cc	0.006244 lb/in³	Loose
	0.2986 g/cc	0.01079 lb/in³	Packed
Loss On Ignition	43 %	43 %	
Particle Size	<= 2.0 μm	<= 2.0 μm	10%
	<= 6.0 μm	<= 6.0 μm	50%
	<= 13 μm	<= 13 μm	90%

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	83	83	5% Cloisite® reinforced Nylon 6
Tensile Strength, Ultimate	101 MPa	14600 psi	5% Cloisite® reinforced Nylon 6
Elongation at Break	8.0 %	8.0 %	5% Cloisite® reinforced Nylon 6
Modulus of Elasticity	4.657 GPa	675.5 ksi	5% Cloisite® reinforced Nylon 6
Flexural Modulus	3.78 GPa	548 ksi	5% Cloisite® reinforced Nylon 6
Izod Impact, Notched	0.270 J/cm	0.506 ft-lb/in	5% Cloisite® reinforced Nylon 6

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	96.0 °C	205 °F	5% Cloisite® reinforced Nylon 6

Processing Properties	Metric	English	Comments	
Moisture Content	<= 2.0 %	<= 2.0 %		

Descriptive Properties	Value	Comments
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Modifies Concentration, meg/ 100g clay Descriptive Properties	Value	Comments
Organic Modifier	dimethyl, dihydrogenated tallow, quaternary ammonium	
X-Ray Diffraction d-Spacing (001)	31.5 Angstroms	

## **Contact Songhan Plastic Technology Co.,Ltd.**

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