

## Beijing Chemical Industry KAIFA® HN201-G20 PA6 Resin

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , 20% Glass Fiber Filled

### Material Notes:

20% glass fiber reinforced, thermal resistant Information provided by Beijing Chemical Industry Research Institute (Group)

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Beijing-Chemical-Industry-KAIFA-HN201-G20-PA6-Resin.php](http://www.lookpolymers.com/polymer_Beijing-Chemical-Industry-KAIFA-HN201-G20-PA6-Resin.php)

Physical Properties	Metric	English	Comments
Density	1.27 g/cc	0.0459 lb/in <sup>3</sup>	ASTM D792
Linear Mold Shrinkage	0.0040 - 0.0080 cm/cm	0.0040 - 0.0080 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	115 MPa	16700 psi	ASTM D638
Flexural Strength	175 MPa	25400 psi	ASTM D790
Izod Impact, Notched	0.300 J/cm @Thickness 3.20 mm	0.562 ft-lb/in @Thickness 0.126 in	ASTM D256
Charpy Impact Unnotched	4.40 J/cm <sup>2</sup>	20.9 ft-lb/in <sup>2</sup>	ISO179
Charpy Impact, Notched	1.10 J/cm <sup>2</sup>	5.24 ft-lb/in <sup>2</sup>	ISO179

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	180 °C	356 °F	ASTM D648
Flammability, UL94	HB @Thickness 3.20 mm	HB @Thickness 0.126 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+17 ohm-cm	1.00e+17 ohm-cm	ASTM D257
Dielectric Strength	23.0 kV/mm @Thickness 2.00 mm	584 kV/in @Thickness 0.0787 in	ASTM D149

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	210 - 220 °C	410 - 428 °F	
Middle Barrel Temperature	235 - 245 °C	455 - 473 °F	
Front Barrel Temperature			

Processing Properties	245 - 255 °C Metric	473 - 491 °F English	Comments
Nozzle Temperature	240 - 245 °C	464 - 473 °F	
Mold Temperature	60.0 - 80.0 °C	140 - 176 °F	
Drying Temperature	130 °C	266 °F	
Dry Time	4 hour	4 hour	
Injection Pressure	80.0 - 120 MPa	11600 - 17400 psi	

## Contact Songhan Plastic Technology Co.,Ltd.

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