

Beijing Ranger Chem PBT 403 M-G15 Heat Resistant and Environmental Protection Flame Retarding FR PBT

Category: Polymer, Thermoplastic, Polyester, TP, Polybutylene Terephthalate (PBT), Polybutylene Terephthalate (PBT), 20% Glass Fiber Filled, Polybutylene Terephthalate (PBT), Flame Retardant

Material Notes:

Modified PBT Characteristics: Unreinforced grades have abundant strength and flexibility, and have strong characteristics against brittleness. UL-certified slow-burning (94HB) and self-extinguishing grades (94V-0, V-2) exist, and electrical properties exhibited are the highest of any thermoplastic. Low water absorption is exhibited, and excellent electrical properties (CTI and GWIT) are retained over extended periods of usages, even with widely varied temperature and humidity conditions. The surface of molded products is smooth, and a low coefficient of friction is exhibited. As the amount of friction is low, PBT is suitable for use in application requiring friction and wear properties. The material is exceptionally reliable, with small in-use dimensional variation, and superior molding stability and dimensional precision. Long-term chemical resistance is exceptional, and at room temperature, there is almost no degradation in properties after. Both unreinforced and reinforced grades exhibit exceptional flowability, and excellent processability. Application: VCD drive frames Connectors Trimmers Switch buttons for gas-fired instantaneous water heaters Relay blocks Driers Rectifiers Outer handles Height sensor cases Door mirror stays Drive component housings Energy saving lamp. Information provided by Beijing Ranger Chemical Co.

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Physical Properties	Metric	English	Comments
Density	1.50 g/cc	0.0542 lb/in³	ASTM D792
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Moisture Absorption at Equilibrium	0.070 %	0.070 %	ASTM D570
	@Temperature 23.0 °C, Time 86400 sec	@Temperature 73.4 °F, Time 24.0 hour	
Linear Mold Shrinkage	0.0040 - 0.0080 cm/cm	0.0040 - 0.0080 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	110 MPa	16000 psi	ASTM D638
Flexural Strength	170 MPa	24700 psi	ASTM D790
Flexural Modulus	7.50 GPa	1090 ksi	ASTM D790
Izod Impact, Notched (ISO)	9.00 kJ/m ²	4.28 ft-lb/in²	ASTM D256
Izod Impact, Unnotched (ISO)	55.0 kJ/m ²	26.2 ft-lb/in ²	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	214 °C	417 °F	ASTM D648



Thermal Properties ture at 1.8 MPa	Metric	English	Comments ASTM 0048
Flammability, UL94	V-0	V-0	
	@Thickness 0.800 mm	@Thickness 0.0315 in	
	V-0	V-0	
	@Thickness 1.60 mm	@Thickness 0.0630 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.10e+16 ohm-cm	1.10e+16 ohm-cm	ASTM D257
	@Thickness 2.00 mm	@Thickness 0.0787 in	
Dielectric Constant	3.2	3.2	ASTM D150
	@Frequency 50.0 Hz	@Frequency 50.0 Hz	
Dielectric Strength	19.0 kV/mm	483 kV/in	ASTM D149
	@Thickness 2.00 mm	@Thickness 0.0787 in	
Dielectric Loss Index	0.020	0.020	Tangent; ASTM D150
	@Frequency 50.0 Hz	@Frequency 50.0 Hz	

Contact Songhan Plastic Technology Co.,Ltd.

Website: www.lookpolymers.com Email: sales@lookpolymers.com

Tel: +86 021-51131842 Mobile: +86 13061808058

Skype: lookpolymers

Address: United North Road 215, Fengxian District, Shanghai City, China