

CP-Polymer-Technik Wellamid® 6000 HWCP Nylon 6, Heat Stabilized, Dry

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , Unreinforced

Material Notes:

Information provided by CP-Polymer-Technik GmbH & Co. KG

Order this product through the following link:

http://www.lookpolymers.com/polymer_CP-Polymer-Technik-Wellamid-6000-HWCP-Nylon-6-Heat-Stabilized-Dry.php

Physical Properties	Metric	English	Comments
Density	1.13 g/cc	0.0408 lb/in ³	ISO 1183
Moisture Absorption at Equilibrium	2.5 - 3.3 %	2.5 - 3.3 %	23°C/50%RH; DIN 53495
Linear Mold Shrinkage	0.0080 - 0.012 cm/cm @Thickness 4.00 mm	0.0080 - 0.012 in/in @Thickness 0.157 in	

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	88.0 MPa	12800 psi	50 mm/min; ISO 527
Elongation at Break	15 %	15 %	50 mm/min; ISO 527
Elongation at Yield	4.0 %	4.0 %	50 mm/min; ISO 527
Tensile Modulus	3.00 GPa	435 ksi	ISO 527
Flexural Modulus	2.50 GPa	363 ksi	DIN 52457
Charpy Impact Unnotched	NB @Temperature 23.0 °C	NB @Temperature 73.4 °F	ISO 179
Charpy Impact, Notched	0.700 J/cm ² @Temperature 23.0 °C	3.33 ft-lb/in ² @Temperature 73.4 °F	ISO 179

Thermal Properties	Metric	English	Comments
CTE, linear	85.0 µm/m-°C @Temperature 23.0 - 80.0 °C	47.2 µin/in-°F @Temperature 73.4 - 176 °F	DIN 53752
Melting Point	215 °C	419 °F	Kofler
Deflection Temperature at 0.46 MPa (66 psi)	170 °C	338 °F	ISO 179
Deflection Temperature at 1.8 MPa (264 psi)	65.0 °C	149 °F	ISO 179
Vicat Softening Point	200 °C	392 °F	50 N; ISO 306

Thermal Properties	Metric	English	Comments
Flammability, UL94	@Thickness 1.60 mm	@Thickness 0.0630 in	Stufe; IEC 707
	V-2	V-2	Stufe; IEC 707
	@Thickness 3.20 mm	@Thickness 0.126 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 93
Surface Resistance	1.00e+13 ohm	1.00e+13 ohm	ISO 3915
Dielectric Constant	3.5	3.5	IEC 250
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Dielectric Strength	30.0 kV/mm	762 kV/in	IEC 243-1
Dielectric Loss Index	0.020	0.020	At 1 MHz; IEC 250
Comparative Tracking Index	600 V	600 V	Stufe; IEC 112

Processing Properties	Metric	English	Comments
Melt Temperature	245 - 265 °C	473 - 509 °F	
Mold Temperature	40.0 - 80.0 °C	104 - 176 °F	

Descriptive Properties	Value	Comments
Back Pressure	Low	
Holding Pressure	High	
Injection Speed	Medium to High	
Screw Speed	High	

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