

ChevronTexaco Elite-Cut® NL Metal Working Fluid

Category: Fluid, Lubricant

Material Notes:

FeaturesChevron Elite-Cut Metalworking Fluids are a complete line of chlorinated cutting oils. The line consists of individual products with antiweld and lubricity properties to cover practically all metal cutting requirements. Chevron Elite-Cut Metalworking Fluids:provide excellent cooling and lubrication in a wide range of machining operationsprevent welding of chip and toolflush chips away from the work areaprotect the finished work surfaces, tools and machines against rusting and staining reduce oil mist in high-speed machine tools The nonstaining oils, Chevron Elite-Cut NL, NM, and NH Metalworking Fluids, can be used as dual or tripurpose oils in associated splash, hydraulic or spindle lubrication systems of metalworking machines. Chevron Elite-Cut AM, AH, AXH and AD Metalworking Fluids contain active sulfur and will stain copper and brass. Applications Do not use Chevron Elite-Cut Metalworking Fluids in high pressure systems in the vicinity of flames, sparks and hot surfaces. Use only in well ventilated areas. Keep container closed. The severity of the machining operation and the machinability of the metal are the criteria for selecting the proper cutting oil. Chevron Elite-Cut NL Metalworking FluidService Classification: Light Duty, Nonstaining Ageneral purpose cutting oil for use where machining requirements range from light to moderate severity on free machining steels and moderate machining operations on intermediate and difficult nonferrous metals and alloys. Chevron Elite-Cut NM Metalworking FluidService Classification: Medium Duty, NonstainingA low odor, light colored cutting fluid for use in automatic screw machines and other moderate machining operations. It can be used to meet all three lubricant requirements in automatic screw machines: cutting oil, hydraulic fluid and machine lubricant, eliminating contamination caused by leakage from the lubrication system into cutting fluid reservoirs. Chevron Elite-Cut NH Metalworking FluidService Classification: Heavy Duty, NonstainingContains the highest level of antiweld and lubricity performance for use in severe machining operations on difficult nonferrous metals. It may be used undiluted or blended with Chevron Bright-Cut® NHG Metalworking Fluid to adjust the formulation to the demands of a wide range of machining jobs. Chevron Elite-Cut AM Metalworking FluidService Classification: Medium Duty, ActiveA versatile, general purpose cutting oil that is often the most practical oil for job shops and plants with centralized cutting oil systems. It can be used on carbon steels and alloy steels. It provides the cooling needed for light-to-moderately severe machining operations. It gives excellent tool life and finishes in operations such as tapping, threading, drilling, gear shaving and turning. Chevron Elite-Cut AH Metalworking FluidService Classification: Heavy Duty, ActiveGiving superior performance over a wide range of applications, it is suitable for machining tough alloy steels and stainless steels. It is well adapted for broaching, threading, tapping and other difficult operations requiring a heavy duty oil for tool life and finish. This oil may be blended with Chevron Bright-Cut® NHG Metalworking Fluid for less severe applications. Chevron Elite-Cut AXH Metalworking FluidService Classification: Extra Heavy Duty, ActiveIdeal for situations where improved surface finish and longer tool life is needed for the most difficult machining operations. It is recommended for heavy duty broaching, threading, and tapping, particularly for soft stringy steels which tend to tear easily, leaving a poor finish. It is recommended for use with alloy steels, stainless steels, tool and die steels, titanium and titanium alloys, and ni

Order this product through the following link:

http://www.lookpolymers.com/polymer_ChevronTexaco-Elite-Cut-NL-Metal-Working-Fluid.php

Physical Properties	Metric	English	Comments
API Gravity	26.6 °	26.6°	
Saybolt Viscosity at 100°F	122 SUS	122 SUS	
Saybolt Viscosity at 210°F	40.5 SUS	40.5 SUS	



Physical Properties	Metricat	English	Comments
Kinematic Viscosity at 100°C (212°F)	4.2 cSt	4.2 cSt	ASTM D445

Thermal Properties	Metric	English	Comments
Pour Point	-45.0 °C	-49.0 °F	ASTM D97
Flash Point	163 °C	325 °F	ASTM D92

Component Elements Properties	Metric	English	Comments
Chlorine, Cl	0.10 %	0.10 %	
Sulfur, S	0.20 %	0.20 %	

Descriptive Properties	Value	Comments
Antimist	Yes	
Fatty Oil, vol %	1.8	

Contact Songhan Plastic Technology Co.,Ltd.

Website: www.lookpolymers.com Email: sales@lookpolymers.com

Tel: +86 021-51131842 Mobile: +86 13061808058

Skype: lookpolymers

Address: United North Road 215, Fengxian District, Shanghai City, China