

## Clariant PA123G25 Nylon 66, 25% Glass Fiber, Impact Modified, Heat Stabilized

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 30% Glass Fiber Filled , Nylon 66, Heat Stabilized

### Material Notes:

Data provided by Clariant Masterbatches

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Clariant-PA123G25-Nylon-66-25-Glass-Fiber-Impact-Modified-Heat-Stabilized.php](http://www.lookpolymers.com/polymer_Clariant-PA123G25-Nylon-66-25-Glass-Fiber-Impact-Modified-Heat-Stabilized.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.36 g/cc	1.36 g/cc	ASTM D792
Linear Mold Shrinkage, Flow	0.0020 cm/cm	0.0020 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	117 MPa	17000 psi	ASTM D638
Elongation at Yield	4.0 %	4.0 %	ASTM D638
Flexural Yield Strength	165 MPa	24000 psi	ASTM D790
Flexural Modulus	5.72 GPa	830 ksi	ASTM D790
Izod Impact, Notched	1.07 J/cm @Temperature 22.8 °C	2.00 ft-lb/in @Temperature 73.0 °F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	249 °C	480 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	227 °C	440 °F	ASTM D648

Processing Properties	Metric	English	Comments
Melt Temperature	271 - 299 °C	520 - 570 °F	
Mold Temperature	79.4 - 107 °C	175 - 225 °F	
Dry Time	2 - 4 hour @Temperature 79.4 °C	2 - 4 hour @Temperature 175 °F	to ensure moisture content is less than 0.2%
Injection Pressure	4.96 - 8.27 MPa	720 - 1200 psi	Secondary
	8.27 - 13.8 MPa	1200 - 2000 psi	Initial
Back Pressure	0.345 - 1.72 MPa	50.0 - 250 psi	

Shot Size Processing Properties	30 - 80 % Metric	30 - 80 % English	Comments
Screw Speed	20 - 100 rpm	20 - 100 rpm	

## Contact Songhan Plastic Technology Co.,Ltd.

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