

Clariant PA213N40 Nylon 6, Mineral/Glass Reinforced, Heat Stabilized, Lubricated

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6, Glass/Mineral Reinforced , Nylon 6, Heat Stabilized

Material Notes:

Data provided by Clariant Masterbatches

Order this product through the following link:

http://www.lookpolymers.com/polymer_Clariant-PA213N40-Nylon-6-MineralGlass-Reinforced-Heat-Stabilized-Lubricated.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.49 g/cc	1.49 g/cc	ASTM D792
Filler Content	40 %	40 %	ASTM D2584
Linear Mold Shrinkage, Flow	0.0040 cm/cm	0.0040 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	141 MPa	20500 psi	ASTM D638
Elongation at Yield	3.0 %	3.0 %	ASTM D638
Flexural Yield Strength	207 MPa	30000 psi	ASTM D790
Flexural Modulus	9.31 GPa	1350 ksi	ASTM D790
Izod Impact, Notched	0.481 J/cm @Temperature 22.8 °C	0.900 ft-lb/in @Temperature 73.0 °F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	216 °C	420 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	204 °C	400 °F	ASTM D648

Processing Properties	Metric	English	Comments
Melt Temperature	249 - 282 °C	480 - 540 °F	
Mold Temperature	79.4 - 107 °C	175 - 225 °F	
Dry Time	2 - 4 hour @Temperature 79.4 °C	2 - 4 hour @Temperature 175 °F	to ensure moisture content is less than 0.2%
Injection Pressure	4.96 - 8.27 MPa	720 - 1200 psi	Secondary
	8.27 - 13.8 MPa	1200 - 2000 psi	Initial

Processing Properties	Metric	English	Comments
Back Pressure	0.010 - 0.345 MPa	0.145 - 50.0 psi	
Shot Size	30 - 80 %	30 - 80 %	
Screw Speed	20 - 100 rpm	20 - 100 rpm	

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