

## Covestro Makroblend® KU 2-7915 Polycarbonate + PBT, Impact Grade

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate/Polybutylene Terephthalate (PBT) Blend, Unreinforced , Polyester, TP , Polybutylene Terephthalate (PBT)

### Material Notes:

ISO 7792-1-PC/PBT,MHPR,-020(PC+PBT)-blends impact modified Injection molding grade excellent toughness at low temperatures ideal for painted applications unreinforced Preprocessing Max. Water content

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Covestro-Makroblend-KU-2-7915-Polycarbonate-PBT-Impact-Grade.php](http://www.lookpolymers.com/polymer_Covestro-Makroblend-KU-2-7915-Polycarbonate-PBT-Impact-Grade.php)

Physical Properties	Metric	English	Comments
Density	1.20 g/cc	0.0434 lb/in <sup>3</sup>	ISO 1183
	1.02 g/cc @Temperature 260 °C	0.0368 lb/in <sup>3</sup> @Temperature 500 °F	Melt
Water Absorption	0.50 %	0.50 %	Similar to ISO 62
Moisture Absorption at Equilibrium	0.20 %	0.20 %	Similar to ISO 62
Melt Flow	16 g/10 min	16 g/10 min	ISO 1133
	@Load 5.00 kg, Temperature 260 °C	@Load 11.0 lb, Temperature 500 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	50.0 MPa	7250 psi	ISO 527-1/-2
Elongation at Break	>= 50 %	>= 50 %	Nominal; ISO 527-1/-2
Elongation at Yield	4.0 %	4.0 %	ISO 527-1/-2
Tensile Modulus	2.10 GPa	305 ksi	ISO 527-1/-2
Charpy Impact Unnotched	NB	NB	ISO 179/1eU
	NB @Temperature -30.0 °C	NB @Temperature -22.0 °F	ISO 179/1eU
Charpy Impact, Notched	6.50 J/cm <sup>2</sup>	30.9 ft-lb/in <sup>2</sup>	ISO 179/1eA
	5.00 J/cm <sup>2</sup> @Temperature -30.0 °C	23.8 ft-lb/in <sup>2</sup> @Temperature -22.0 °F	ISO 179/1eA

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	90.0 µm/m-°C	50.0 µin/in-°F	ISO 11359-1/-2

CTE, linear, Transverse to Flow Thermal Properties	90.0 µm/m-°C Metric	50.0 µin/in-°F English	ISO 11359-1/-2 Comments
Specific Heat Capacity	1.82 J/g-°C	0.435 BTU/lb-°F	Melt
Thermal Conductivity	0.179 W/m-K	1.24 BTU-in/hr-ft <sup>2</sup> -°F	Melt
Melting Point	222 °C	432 °F	ISO 11357-1/-3
Deflection Temperature at 0.46 MPa (66 psi)	106 °C	223 °F	ISO 75-1/-2
Deflection Temperature at 1.8 MPa (264 psi)	85.0 °C	185 °F	ISO 75-1/-2
Flammability, UL94	HB	HB	IEC 60695-11-10
	@Thickness 1.60 mm	@Thickness 0.0630 in	
	HB	HB	IEC 60695-11-10
	@Thickness 0.800 mm	@Thickness 0.0315 in	
Oxygen Index	21 %	21 %	ISO 4589-1/-2

Electrical Properties	Metric	English	Comments
Volume Resistivity	>= 1.00e+13 ohm-cm	>= 1.00e+13 ohm-cm	IEC 60093
Surface Resistance	>= 1.00e+15 ohm	>= 1.00e+15 ohm	IEC 60093
Dielectric Constant	3.1	3.1	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	3.2	3.2	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
Dielectric Strength	30.0 kV/mm	762 kV/in	IEC 60243-1
Dissipation Factor	0.0010	0.0010	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
	0.012	0.012	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
Comparative Tracking Index	600 V	600 V	IEC 60112

Processing Properties	Metric	English	Comments
Melt Temperature	250 - 270 °C	482 - 518 °F	Injection Molding; ISO 294
	260 °C	500 °F	

Processing Properties	Metric	English	Comments
	70.0 °C	158 °F	Injection Molding; ISO 10724
Ejection Temperature	170 °C	338 °F	
Injection Velocity	200 mm/sec	7.87 in/sec	ISO 294

Descriptive Properties	Value	Comments
Availability	Asia Pacific	
	Europe	
	India	
	Near East/Africa	
	North America	
	South and Central America	
Eff. thermal diffusivity (m <sup>2</sup> /s)	9.64E-08	
Feature	Release agent	
Form	Pellets	
Process	Injection Molding	

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