

Diamond Polymers ABSPC 7330-1801H ABS/PC Injection Molding Grade

Category : Polymer , Thermoplastic , ABS Polymer , Polycarbonate/ABS Alloy, Unreinforced , Polycarbonate (PC)

Material Notes:

Information Provided by Diamond Polymers, Inc. & Network Polymers, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Diamond-Polymers-ABSPC-7330-1801H-ABSPC-Injection-Molding-Grade.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.14 g/cc	1.14 g/cc	ASTM D792
Melt Flow	10 g/10 min @Load 10.0 kg, Temperature 220 °C	10 g/10 min @Load 22.0 lb, Temperature 428 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	53.0 MPa	7690 psi	chs 5 mm/min; ASTM D638
Elongation at Break	120 %	120 %	chs 5 mm/min; ASTM D638
Flexural Strength	77.0 MPa @Thickness 6.35 mm	11200 psi @Thickness 0.250 in	tangent; chs 2.5 in/min; 100 mm SL; ASTM D790
Flexural Modulus	2.218 GPa @Thickness 6.35 mm	321.7 ksi @Thickness 0.250 in	tangent; chs 2.5 in/min; 100 mm SL; ASTM D790
Izod Impact, Notched	2.19 J/cm @Thickness 6.35 mm, Temperature -30.0 °C	4.10 ft-lb/in @Thickness 0.250 in, Temperature -22.0 °F	ASTM D256
	5.61 J/cm @Thickness 6.35 mm, Temperature 23.0 °C	10.5 ft-lb/in @Thickness 0.250 in, Temperature 73.4 °F	ASTM D256

Thermal Properties	Metric	English	Comments
Vicat Softening Point	133 °C @Load 1.00 kg	271 °F @Load 2.20 lb	120°C/hr; ASTM D1525

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