

## Dow Buna® SB 1721 Cold polymerized Emulsion Styrene Butadiene Rubber (E-SBR)

Category : Polymer , Thermoset , Rubber or Thermoset Elastomer (TSE) , Styrene Butadiene Rubber

### Material Notes:

Buna® SB 1721 - Schkopau is manufactured by cold polymerization using mixed rosin acid / fatty acid soaps. It is plasticized with 37.5 parts of an aromatic oil in relation to solid rubber. A discoloring stabilizer is added during the production process. Buna® SB 1721 - Schkopau is recommended for tire applications, especially where improved wet grip properties are required. The aromatic oil and high percentage of styrene result in a good miscibility and processing behavior during extrusion and calendaring. Other applications include molded and extruded mechanical goods with low resilience. It is supplied in bales weighing 25 kg. Bales are wrapped in 50 micron PE film. At mixing temperatures above 115°C, the rubber can be processed with the packaging film. Information provided by Dow

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Dow-Buna-SB-1721-Cold-polymerized-Emulsion-Styrene-Butadiene-Rubber-E-SBR.php](http://www.lookpolymers.com/polymer_Dow-Buna-SB-1721-Cold-polymerized-Emulsion-Styrene-Butadiene-Rubber-E-SBR.php)

Physical Properties	Metric	English	Comments
Viscosity Measurement	2.2	2.2	[dNm]; ML, (0.5 RAD); ASTM D5289
	@Temperature 160 °C	@Temperature 320 °F	
	3.5	3.5	
	@Temperature 160 °C	@Temperature 320 °F	
	7.0	7.0	
	@Temperature 160 °C	@Temperature 320 °F	[min]; T50, (0.5 RAD); ASTM D5289
	12.5	12.5	[min]; T90, (0.5 RAD); ASTM D5289
	@Temperature 160 °C	@Temperature 320 °F	
	16.5	16.5	[dNm]; MH, (0.5 RAD); ASTM D5289
	@Temperature 160 °C	@Temperature 320 °F	
Mooney Viscosity	53	53	[MU]; ML 1+4, massed sample; ASTM D1646-99 (7.2.2)
	@Temperature 100 °C	@Temperature 212 °F	
Ash	0.10 %	0.10 %	ASTM D5667
Collected Volatile Condensable Material	0.20 %	0.20 %	ASTM D5668
Storage Temperature	<= 30.0 °C	<= 86.0 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength, Ultimate	22.5 MPa	3260 psi	Die C (35 min / 145°C); ASTM D412
	13.0 MPa	1890 psi	

Tensile Strength, Yield Mechanical Properties	Metric @ Strain 300 %	English @ Strain 300 %	ASTM D412 Comments
Elongation at Break	525 %	525 %	ASTM D412

Chemical Properties	Metric	English	Comments
Acid Value	5.0	5.0	% Organic Acid; ASTM D5775
Styrene Content	40 %	40 %	Bound Styrene; ASTM D5775

Processing Properties	Metric	English	Comments
Shelf Life	>= 12.0 Month	>= 12.0 Month	

Descriptive Properties	Value	Comments
Accelerator (TBBS) wt%	1	ASTM 3185-1A
Carbon Black wt%	50	ASTM 3185-1A; IRB 7
Stearic Acid wt%	1	ASTM 3185-1A
Sulfur content, %	1.75	ASTM 3185-1A
Total Extractables %	32.5	ASTM D5774
Zinc Oxide wt%	3	ASTM 3185-1A

## Contact Songhan Plastic Technology Co.,Ltd.

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