

DuPont Appeel® LSR11N704 Lidding Sealant Resin (discontinued **)

Category: Polymer, Thermoplastic, Ethylene Vinyl Acetate

Material Notes:

Appeel® 11N704 is a modified ethylene vinyl acetate copolymer resin designed to function as a sealing layer for lidding applications. It is most often suggested to provide very strong peelable seals to polypropylene, as well as excellent peels to polystyrene, and polyester.

Appeel® 11N704 is available in pellet form for use in conventional extrusion or coextrusion equipment designed to process polyethylene resins. Information provided by DuPont™

Order this product through the following link:

http://www.lookpolymers.com/polymer_DuPont-Appeel-LSR11N704-Lidding-Sealant-Resin-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments	
Density	0.928 g/cc	0.0335 lb/in³	ASTM D792	
Melt Flow	8.6 g/10 min	8.6 g/10 min	ASTM D1238	
	@Load 2.16 kg, Temperature 190 °C	@Load 4.76 lb, Temperature 374 °F		

Thermal Properties	Metric	English	Comments
Melting Point	93.0 °C	199 °F	DSC; ASTM D3418
Vicat Softening Point	66.0 °C	151 °F	ASTM D1525

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	140 °C	284 °F	Blow Film
	160 °C	320 °F	Extrusion Coating
Middle Barrel Temperature	150 °C	302 °F	Blow Film
	220 °C	428 °F	Extrusion Coating
Front Barrel Temperature	160 °C	320 °F	Blow Film
	234 °C	453 °F	Extrusion Coating
Adapter Temperature	180 °C	356 °F	Blow Film
	234 °C	453 °F	Extrusion Coating
Die Temperature	180 °C	356 °F	Blow Film
	235 °C	455 °F	Extrusion Coating

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