

DuPont™ Bynel® 21E810 Anhydride Modified Ethylene Acrylate

Category : Polymer , Thermoplastic , Adhesives, Sealants, and Coatings

Material Notes:

BYNEL® Series 2100 resins are anhydride modified ethylene acrylate resins. They contain a temperature stable ester that allows them to be functional in high temperature coextrusions. They are available in pellet form for use in conventional extrusion and coextrusion equipment designed to process polyethylene (PE) resins. BYNEL 21E810 resin conforms with the Code of Federal Regulations, Title 21, Paragraph 175.105, covering the use of adhesive interlayers in composite packages for food use. This regulation describes adhesives that may be safely used as components of articles intended for use in packaging, transporting or holding food. This regulation requires that either (1) the adhesive is separated from the food by a functional barrier, or (2) the quantity of adhesive which contacts fatty or aqueous foods does not exceed the trace amounts at the seams or edges.

Order this product through the following link:

http://www.lookpolymers.com/polymer_DuPont-Bynel-21E810-Anhydride-Modified-Ethylene-Acrylate.php

Physical Properties	Metric	English	Comments
Density	0.940 g/cc	0.0340 lb/in³	ASTM D792, ISO 1183
Melt Flow	1.9 g/10 min	1.9 g/10 min	ASTM D1238, ISO 1133
	@Load 2.16 kg, Temperature 190 °C	@Load 4.76 lb, Temperature 374 °F	

Thermal Properties	Metric	English	Comments
Melting Point	76.0 °C	169 °F	Freezing Point; ASTM D3418
	94.0 °C	201 °F	ASTM D3418, ISO 3146
Vicat Softening Point	57.0 °C	135 °F	ASTM D1525, ISO 306

Processing Properties	Metric	English	Comments
Feed Temperature	135 °C	275 °F	CoExtrusion with EVOH Processing
	160 °C	320 °F	CoExtrusion with Nylon Processing
Zone 2	185 °C	365 °F	CoExtrusion with EVOH Processing
	210 °C	410 °F	CoExtrusion with Nylon Processing
Zone 3	210 °C	410 °F	CoExtrusion with EVOH Processing
	235 °C	455 °F	CoExtrusion with Nylon Processing
Zone 4	235 °C	455 °F	CoExtrusion with EVOH Processing
	260 °C	500 °F	CoExtrusion with Nylon Processing

Zone 5 Processing Properties	235 °C Metric	455 °F English	CoExtrusion with EVOH Processing Comments
	260 °C	500 °F	CoExtrusion with Nylon Processing
Adapter Temperature	235 °C	455 °F	CoExtrusion with EVOH Processing
	260 °C	500 °F	CoExtrusion with Nylon Processing
Die Temperature	235 °C	455 °F	CoExtrusion with EVOH Processing
	260 °C	500 °F	CoExtrusion with Nylon Processing
Melt Temperature	210 - 235 °C	410 - 455 °F	CoExtrusion with EVOH Processing
	<= 260 °C	<= 500 °F	CoExtrusion with Nylon Processing

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