

DuPont Elvax® 660 Ethylene-Vinyl Acetate Copolymer Resin

Category : Polymer , Thermoplastic , Ethylene Vinyl Acetate , Ethylene Vinyl Acetate; Molded/Extruded

Material Notes:

Elvax® resins offer a unique combination of processing and performance characteristics. They provide outstanding toughness and resilience and maintain flexibility over a broad temperature range without the need for plasticizers. Elvax® resins can be used alone or to improve the flexibility, resilience and toughness of other resins. Depending on the demands of the particular application, they can be pigmented, foamed, filled, and/or crosslinked. In addition to their performance advantages, Elvax® resins are processed easily using conventional thermoplastic processing techniques, i.e., injection molding, extrusion and foaming, as well as rubber processing techniques, i.e., Banbury mixing, foam extrusion and molding. Test specimens except for tensile impact where prepared by compression molding (ASTM D1928, procedure C). Tensile impact samples were injection molded. Processing Information: Molding and Extruding Modified and unmodified Elvax® resins can be processed in conventional thermoplastic and rubber processing equipment. The temperature profile will vary with machine type, size and screw design as well as with part size, thickness or configuration. Compounding Elvax® resins are compatible with a variety of other resins and elastomers including polyethylene, polypropylene and styrene-butadiene rubber. Clays and other inorganic fillers can be added to improve abrasion resistance and lower cost. Foaming Agents Elvax® resins are readily foamed using chemical or physical blowing agents. Crosslinking Agents Peroxides such as "Di-Cup"† and "Vul-Cup"† dicumyl peroxide can be used to crosslink or vulcanize Elvax® resins. (†Hercules Inc.) Information provided by DuPont.

Order this product through the following link:

http://www.lookpolymers.com/polymer_DuPont-Elvax-660-Ethylene-Vinyl-Acetate-Copolymer-Resin.php

Physical Properties	Metric	English	Comments
Density	0.933 g/cc	0.0337 lb/in ³	ASTM D792
Vinyl Acetate Content	12 %	12 %	TGA
Melt Index of Compound	2.5 g/10 min	2.5 g/10 min	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	95	95	ASTM D2240
Hardness, Shore D	44	44	ASTM D2240
Tensile Strength, Ultimate	18.0 MPa	2610 psi	Type IV, crosshead speed 2 in/min; ASTM D638
	8.30 MPa	1200 psi	Type IV, crosshead speed 2 in/min; ASTM D638
	@Temperature 49.0 °C	@Temperature 120 °F	
Elongation at Break	750 %	750 %	Type IV, crosshead speed 2 in/min; ASTM D638
	500 %	500 %	Type IV, crosshead speed 2 in/min, at -20°C; ASTM D638

Mechanical Properties	Metric @ Temperature -20.0 °C	English @ Temperature -4.00 °F	-20 °C: ASTM D638 Comments
	800 % @Temperature 49.0 °C	800 % @Temperature 120 °F	Type IV, crosshead speed 2 in/min; ASTM D638
Modulus of Elasticity	0.0640 GPa @Temperature -20.0 °C	9.28 ksi @Temperature -4.00 °F	
	0.207 GPa @Temperature -20.0 °C	30.0 ksi @Temperature -4.00 °F	
Flexural Modulus	0.0700 GPa	10.2 ksi	ASTM D790
	0.0310 GPa @Temperature 49.0 °C	4.50 ksi @Temperature 120 °F	ASTM D790
	0.317 GPa @Temperature -20.0 °C	46.0 ksi @Temperature -4.00 °F	ASTM D790
Flexural Stiffness	64.00 MPa	9283 psi	
	207.0 MPa	30020 psi	
Tensile Impact Strength	450 kJ/m ²	214 ft-lb/in ²	At -20°C; ASTM D1822
	505 kJ/m ²	240 ft-lb/in ²	At 23°C; ASTM D1822
Compression Set	39 %	39 %	Method B, 10 days at 25°C; ASTM D395
	86 % @Temperature 70.0 °C	86 % @Temperature 158 °F	Method B, 22 hours; ASTM D395

Thermal Properties	Metric	English	Comments
Vicat Softening Point	79.0 °C	174 °F	ASTM D1525
Brittleness Temperature	<= -100 °C	<= -148 °F	ASTM D762

Processing Properties	Metric	English	Comments
Processing Temperature	121 - 204 °C	250 - 399 °F	

Descriptive Properties	Value	Comments
Cycle time	0.5-2 minutes	Molding, equipment and part design dependent
Vinyl Acetate Content	12 wt.%	

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