

## DuPont™ Kapton® 100HN Polyimide Film, 25 Micron Thickness

Category : Polymer , Film , Thermoset , Polyimide, TS , Polyimide, Thermoset Film

### Material Notes:

Film thickness 25 micron (1.0 mil) All purpose polyimide film. Can be laminated, diecut, slit, formed, or adhesive-coated. Available in thicknesses from 0.3 mil (7.5 µm) to 5 mil (125 µm). General Kapton® information: Kapton® is synthesized by polymerizing an aromatic dianhydride with an aromatic diamine. It has excellent chemical resistance; there are no known organic solvents for the film. It does not melt. It can be used at both high and low temperature extremes. Kapton® polyimide films can be used in a variety of electrical and electronic uses: wire and cable tapes, formed coil insulation, substrates for printed circuit boards, motor slot liners, magnet wire insulation, transformer and capacitor insulation, magnetic and pressure-sensitive tapes, and tubing. Data provided by DuPont High Performance Films.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_DuPont-Kapton-100HN-Polyimide-Film-25-Micron-Thickness.php](http://www.lookpolymers.com/polymer_DuPont-Kapton-100HN-Polyimide-Film-25-Micron-Thickness.php)

Physical Properties	Metric	English	Comments
Density	1.42 g/cc	0.0513 lb/in <sup>3</sup>	
Water Absorption	2.8 %	2.8 %	24 hr/23°C. ASTM D570
Moisture Absorption at Equilibrium	1.8 %	1.8 %	50% RH; 23°C
Water Vapor Transmission	3.50 g/m <sup>2</sup> /day	0.225 g/100 in <sup>2</sup> /day	25 µm film; ASTM E-96-92
Oxygen Transmission	9.90 cc-mm/m <sup>2</sup> -24hr-atm	25.1 cc-mil/100 in <sup>2</sup> -24hr-atm	25 µm film; ASTM D1434-82; 50% RH

Mechanical Properties	Metric	English	Comments
Film Tensile Strength at Yield, MD	69.0 MPa	10000 psi	25 µm film; 3% yield point, orientation not specified; ASTM D882-91
Film Elongation at Break, MD	75 %	75 %	Orientation not specified; ASTM D882
Poissons Ratio	0.34	0.34	Avg. three samples elongated at 5%, 7%, 10%
Secant Modulus	2.80 GPa	406 ksi	ASTM D882
Impact Test	0.780 J	0.575 ft-lb	Impact strength per DuPont Pneumatic Impact Test
Coefficient of Friction, Dynamic	0.48	0.48	film to film; ASTM D1894-90
Coefficient of Friction, Static	0.63	0.63	film to film; ASTM D1894-90
Tear Strength Test	7.2	7.2	N Graves (Initial) value; ASTM D1004-90
Elmendorf Tear Strength MD	270 g	270 g	Orientation not specified; ASTM D1922-89
Film Tensile Strength at Break, MD	221 MPa	32100 psi	Orientation not specified; ASTM D882

Thermal Properties	Metric	English	Comments
CTE, linear	20.0 $\mu\text{m}/\text{m}\cdot^{\circ}\text{C}$	11.1 $\mu\text{in}/\text{in}\cdot^{\circ}\text{F}$	ASTM D696-91
	@Temperature -14.0 - 38.0 $^{\circ}\text{C}$	@Temperature 6.80 - 100 $^{\circ}\text{F}$	
	32.0 $\mu\text{m}/\text{m}\cdot^{\circ}\text{C}$	17.8 $\mu\text{in}/\text{in}\cdot^{\circ}\text{F}$	
	@Temperature 100 - 200 $^{\circ}\text{C}$	@Temperature 212 - 392 $^{\circ}\text{F}$	
	40.0 $\mu\text{m}/\text{m}\cdot^{\circ}\text{C}$	22.2 $\mu\text{in}/\text{in}\cdot^{\circ}\text{F}$	
	@Temperature 200 - 300 $^{\circ}\text{C}$	@Temperature 392 - 572 $^{\circ}\text{F}$	
Specific Heat Capacity	1.09 J/g- $^{\circ}\text{C}$	0.261 BTU/lb- $^{\circ}\text{F}$	Differential Calorimetry
Thermal Conductivity	0.120 W/m-K	0.833 BTU-in/hr-ft <sup>2</sup> - $^{\circ}\text{F}$	ASTM F433-77
Maximum Service Temperature, Air	400 $^{\circ}\text{C}$	752 $^{\circ}\text{F}$	Kapton® can function after brief exposure to 400 $^{\circ}\text{C}$ (750 $^{\circ}\text{F}$ ). Various grades are UL rated for continuous service at 220-240 $^{\circ}\text{C}$ (430-460 $^{\circ}\text{F}$ ).
Minimum Service Temperature, Air	-269 $^{\circ}\text{C}$	-452 $^{\circ}\text{F}$	Maintains properties and flexibility
Glass Transition Temp, Tg	360 - 410 $^{\circ}\text{C}$	680 - 770 $^{\circ}\text{F}$	A 2 <sup>nd</sup> order transition occurs in Kapton® between 360-410 $^{\circ}\text{C}$ (680-770 $^{\circ}\text{F}$ ) and is assumed to be the T <sub>g</sub>
Flammability, UL94	V-0	V-0	
Oxygen Index	$\geq 37\%$	$\geq 37\%$	ASTM D2863-87

Optical Properties	Metric	English	Comments
Refractive Index	1.70	1.70	Na D line; ASTM D542-90
	@Wavelength 589.3 nm	@Wavelength 589.3 nm	

Electrical Properties	Metric	English	Comments
Electrical Resistivity	1.00e+10 ohm-cm	1.00e+10 ohm-cm	in damp heat; IPC-TM-650; Method 2.5.17
	1.50e+17 ohm-cm	1.50e+17 ohm-cm	per ASTM D257-91
Dielectric Constant	3.5	3.5	
	@Frequency 100000 Hz	@Frequency 100000 Hz	
	3.6	3.6	Use evaporated metal electrodes, two terminal system of measurement at standard conditions.; ASTM D150
	@Frequency 1000 Hz	@Frequency 1000 Hz	
			Flat sheets in air placed between 1/4

Electrical Properties	Metric	English	Comments
Dielectric Strength	275 kV/mm	7000 kV/in	in diameter brass electrodes with 0.8 mm (0.03 in) edge radius subjected to 60 cycles AC voltage at 600V/s rate of rise to the breakdown voltage.; ASTM D149-81
Dissipation Factor	0.0020 @Frequency 1000 Hz	0.0020 @Frequency 1000 Hz	Same test as dielectric constant.
	0.0090 @Frequency 100000 Hz	0.0090 @Frequency 100000 Hz	

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