

## DuPont Teijin Films Mylar® 822 Polyester Packaging Film, 48 Gauge

Category: Polymer, Film, Thermoplastic, Polyester, TP, Polyester Film

## **Material Notes:**

Data provided by DuPont Packaging Polymers. Melinex® 822 is a polyester film that has been chemically pretreated on one side. It is designed for printing and extruded polyethylene adhesion. Melinex® 822 is a biaxially oriented, one side treated polyester film which is compliant with the U.S. Food and Drug Administration food additive regulation 21 CFR 177.1630. It can be used in applications requiring direct food contact with all types of food (excluding alcoholic beverages) at temperatures up to and above 250°F (including oven baking or cooking) and for alcoholic beverages (not to exceed 50 percent alcohol by volume) at ambient temperatures.

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_DuPont-Teijin-Films-Mylar-822-Polyester-Packaging-Film-48-Gauge.php

| Physical Properties         | Metric                      | English                          | Comments                               |
|-----------------------------|-----------------------------|----------------------------------|--|
| Density                     | 1.40 g/cc                   | 0.0506 lb/in³                    |  |
| Moisture Vapor Transmission | 0.660 cc-mm/m²-24hr-<br>atm | 1.68 cc-mil/100 in²-<br>24hr-atm | Tested per ASTM F372 at 100°F, 90% RH. |
| Oxygen Transmission         | 1.42 cc-mm/m²-24hr-<br>atm  | 3.61 cc-mil/100 in²-<br>24hr-atm | Tested per ASTM D1434 at 77°F, 75% RH. |

| Mechanical Properties              | Metric  | English   | Comments   |
|------------------------------------|---------|-----------|------------|
| Film Elongation at Break, MD       | 110 %   | 110 %     | ASTM D882A |
| Film Elongation at Break, TD       | 70 %    | 70 %      | ASTM D882A |
| Coefficient of Friction, Dynamic   | 0.40    | 0.40      | ASTM D1894 |
| Coefficient of Friction, Static    | 0.50    | 0.50      | ASTM D1894 |
| Film Tensile Strength at Break, MD | 214 MPa | 31000 psi | ASTM D882A |
| Film Tensile Strength at Break, TD | 290 MPa | 42100 psi | ASTM D882A |

| Optical Properties    | Metric | English | Comments            |
|-----------------------|--------|---------|---------------------|
| Haze                  | 3.5 %  | 3.5 %   | Gardner; ASTM D1003 |
| Transmission, Visible | 90 %   | 90 %    | ASTM D1003          |

## **Contact Songhan Plastic Technology Co.,Ltd.**

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