

Dymax Light Weld® 426 High Clarity Glass Bonding Adhesive

Category: Polymer, Adhesive, Thermoset

Material Notes:

Glass Bonding in SecondsDescriptionDymax Light Weld® 400 Series adhesives form high-clarity, invisible bonds between glass and other substrates in seconds. In addition to many structural glass bonding applications, Light Weld 400 Series are excellent, cost effective replacements for optical cements. Adhesives are dishwasher safe, non-yellowing (UV resistant) and exhibit low shrinkage. Features and Benefits1 to 60 second curesSolvent-free; no ozone depleting chemicals (0.D.C.s), low V.O.C.sThermal shock -55°C to 150°CStructural adhesion to 4,000 psi100% in-line Q.C.Better worker acceptance and low regulatory costDishwasher safeIdeal for demanding applicationsDymax 426 Light Weld® High Clarity Glass Bonding Adhesive Typical Use: Stemware, L.E.D., coatings, dishwasher resistant

Order this product through the following link:

http://www.lookpolymers.com/polymer_Dymax-Light-Weld-426-High-Clarity-Glass-Bonding-Adhesive.php

| Physical Properties | Metric | English | Comments |
|---------------------|---------|---------|----------|
| Viscosity | 1200 cP | 1200 cP | Nominal |

| Mechanical Properties | Metric | English | Comments |
|----------------------------|----------|----------|------------------------|
| Hardness, Shore D | 75 | 75 | |
| Tensile Strength, Ultimate | 4.14 MPa | 600 psi | Bond strength to metal |
| | 22.1 MPa | 3200 psi | Bond strength to glass |
| Elongation at Break | 40 % | 40 % | |

| Optical Properties | Metric | English | Comments |
|-----------------------|--------|---------|---------------------------------|
| Refractive Index | 1.50 | 1.50 | |
| Transmission, Visible | 90 % | 90 % | clear; thickness not quantified |

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