

## EMS-Griltech Griltech® D 1500A Copolyamide Hotmelt Adhesive (Technical Applications)

Category : Polymer , Adhesive , Thermoplastic , Nylon

### Material Notes:

Description: GRILTEX adhesive products, either in pellet or powdered form, are used to coat apparel interlining substrates. Interlining substrates, coated with GRILTEX adhesive products, provides for excellent resistance and dimensional stability of the finished garment. For technical applications, GRILTEX adhesive products are used to optimize the manufacturing process for the production of automotive interior components or parts for other applications. All values were determined on dried pellets. Applications: Home Furnishing Bonding Properties: Metal, Paper, Wood, Polyamide, PUR (Foam), Polyolefin, Leather Data provided by EMS-Griltech.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_EMS-Griltech-Griltech-D-1500A-Copolyamide-Hotmelt-Adhesive-Technical-Applications.php](http://www.lookpolymers.com/polymer_EMS-Griltech-Griltech-D-1500A-Copolyamide-Hotmelt-Adhesive-Technical-Applications.php)

Physical Properties	Metric	English	Comments
Viscosity	150000 cP	150000 cP	2.16 kg load; ISO 1133
	@Temperature 160 °C	@Temperature 320 °F	
Melt Flow	70 g/10 min	70 g/10 min	cm <sup>3</sup> /10 min; ISO 1133
	@Load 2.16 kg, Temperature 160 °C	@Load 4.76 lb, Temperature 320 °F	

Thermal Properties	Metric	English	Comments
Melting Point	85.0 - 95.0 °C	185 - 203 °F	DSC

Processing Properties	Metric	English	Comments
Processing Temperature	100 - 140 °C	212 - 284 °F	Lamination Adhesive
	110 - 140 °C	230 - 284 °F	Films Die Head
Die Temperature	150 - 170 °C	302 - 338 °F	Hotmelt Coating Slot Die
Roll Temperature	140 - 160 °C	284 - 320 °F	Hotmelt Coating Multi Roller
	180 - 220 °C	356 - 428 °F	Engraved Roller

Descriptive Properties	Value	Comments
Crystallization Speed	Slow	
Form of Delivery	Granules, Powder	

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