

EMS-Grivory Grivory® TSG-50/4 PA666-GF50

Category : Polymer , Thermoplastic , Nylon , Nylon 6/66 , Nylon 66/6 , 40% Glass Fiber Reinforced

Material Notes:

Product description: Grilon TSG-50/4 is a heat stabilized, normal viscosity PA66 + PA6 injection molding grade with 50% glass fibers.

Grilon TSG-50/4 has the following important properties: High stiffness Good flow behavior Good surface finish Easy processing Application examples are stressed functional parts for automotive applications such as rear-view mirror brackets. Information provided by EMS Grivory

Order this product through the following link:

http://www.lookpolymers.com/polymer_EMS-Grivory-Grivory-TSG-504-PA666-GF50.php

Physical Properties	Metric	English	Comments
Density	1.55 g/cc	0.0560 lb/in ³	ISO 1183
Water Absorption	5.0 %	5.0 %	ISO 62
Moisture Absorption	1.50 %	1.50 %	ISO 62
Linear Mold Shrinkage, Flow	0.0010 cm/cm	0.0010 in/in	ISO 294-4, 2577
Linear Mold Shrinkage, Transverse	0.0030 cm/cm	0.0030 in/in	ISO 294-4, 2577

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	160 MPa	23200 psi	conditioned; ISO 2039-1
	280 MPa	40600 psi	dry; ISO 2039-1
Tensile Strength at Break	170 MPa	24700 psi	conditioned; ISO 527-1/-2
	250 MPa	36300 psi	dry; ISO 527-1/-2
Elongation at Break	2.5 %	2.5 %	dry; ISO 527-1/-2
	4.5 %	4.5 %	conditioned; ISO 527-1/-2
Tensile Modulus	12.5 GPa	1810 ksi	conditioned; ISO 527-1/-2
	17.5 GPa	2540 ksi	dry; ISO 527-1/-2
Charpy Impact Unnotched	8.00 J/cm ²	38.1 ft-lb/in ²	dry; ISO 179/1eU
	8.50 J/cm ²	40.4 ft-lb/in ²	conditioned; ISO 179/1eU
	7.00 J/cm ²	33.3 ft-lb/in ²	dry; ISO 179/1eU
	@Temperature 30.0 °C	@Temperature 86.0 °F	
	8.00 J/cm ²	38.1 ft-lb/in ²	conditioned; ISO 179/1eU
	@Temperature 30.0 °C	@Temperature 86.0 °F	

Charpy Impact, Notched Mechanical Properties	1.40 J/cm ² Metric	6.68 ft-lb/in ² English	dry; ISO 179/1eA Comments
	2.00 J/cm ²	9.52 ft-lb/in ²	conditioned; ISO 179/1eA
	1.20 J/cm ² @Temperature 30.0 °C	5.71 ft-lb/in ² @Temperature 86.0 °F	dry; ISO 179/1eU
	1.20 J/cm ² @Temperature 30.0 °C	5.71 ft-lb/in ² @Temperature 86.0 °F	conditioned; ISO 179/1eU

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	15.0 µm/m-°C	8.33 µin/in-°F	ISO 11359-1/-2
CTE, linear, Transverse to Flow	90.0 µm/m-°C	50.0 µin/in-°F	ISO 11359-1/-2
Melting Point	260 °C	500 °F	10°C/min; ISO 11357-1/-3
Maximum Service Temperature, Air	90.0 - 120 °C	194 - 248 °F	long term; EMS
	200 °C	392 °F	short term; EMS
Deflection Temperature at 1.8 MPa (264 psi)	250 °C	482 °F	ISO 75-1/-2
Deflection Temperature at 8.0 MPa	200 °C	392 °F	ISO 75-1/-2
Flammability, UL94	HB	HB	IEC 60695-11-10

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+13 ohm-cm	1.00e+13 ohm-cm	conditioned; IEC 60093
	1.00e+14 ohm-cm	1.00e+14 ohm-cm	dry; IEC 60093
Surface Resistance	1.00e+12 ohm	1.00e+12 ohm	IEC 60093
Dielectric Strength	22.0 kV/mm	559 kV/in	conditioned; IEC 60243-1
	27.0 kV/mm	686 kV/in	dry; IEC 60243-1
Comparative Tracking Index	550 V	550 V	conditioned; IEC 60112

Descriptive Properties	Value	Comments
Automotive	Air intake systems	
	Powertrain and Chassis	
Electricals & Electronics	Electrical appliances	
	Electrical equipment	

Descriptive Properties	Valueles	Comments
Industry & Consumer goods	Housewares	
	Mechanical Engineering	
	Sports & Leisure	
	Tools & Accessories	
Processing	Injection Molding	

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