

## **Ensinger TECATOR™ TI 5031 Polyamide-imide (PAI), Bearing Grade**

Category: Polymer, Thermoplastic, Polyamide-imide (PAI)

## **Material Notes:**

TECATOR™ is a high performance melt processable polyamideimide that maintains its excellent mechanical and wear properties in temperature environments exceeding 500°F. Stock shapes from Ensinger are available in three grades: TECATOR™ TI 5013, high strength structural grade featuring good electrical properties and strength, making it ideal for demanding applications at a broad range of temperatures. TECATOR™ TI 5031 offers high PV capabilities in bearing applications, primarily at high loads and low speeds. TECATOR™ GF30 (XP1424T) is a 30% glass filled grade, compression molded with superior stiffness and dimensional stability. It is available in a wide variety of custom tube, ring, rod and plate sizes.Excellent weather and gamma radiation resistanceOutstanding bearing wear properties (at elevated temperatures, TECATOR™ TI 5031 offers superior wear rates)High strength and stiffnessExcellent electrical valuesGood chemical resistance (TECATOR™ is not attacked by common solvents or fuels and is acceptable for use in contact with many acids)Maintains a high proportion of mechanical properties over a broad temperature spectrum - cryogenic to 500°FTECATOR™ TI 5013 and TI 5031 are available in a wide variety of metric sizes in rod and plateTECATOR™ (PAI) typical applications: Pump parts, valve seats, piston rings, seal rings, engine transmission parts and bearing cages. For the semiconductor industry it is used for "burn in" test sockets, nests, chassis and other applications such as welding nozzle tips.Information Provided by Ensinger Industries, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer\_Ensinger-TECATOR-TI-5031-Polyamide-imide-PAI-Bearing-Grade.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.46 g/cc	1.46 g/cc	ASTM D792

Mechanical Properties	Metric	English	Comments	
Hardness, Rockwell M	109	109	ASTM D785	
Tensile Strength at Break	131 MPa	19000 psi	ASTM D638	
	@Temperature 22.8 °C	@Temperature 73.0 °F	AS TIVI DOSO	
Elongation at Break	10 %	10 %	ASTM D638	
	@Temperature 22.8 °C	@Temperature 73.0 °F	A3 111 D030	
Flexural Strength	159 MPa	23000 psi	ASTM D790	
	@Temperature 22.8 °C	@Temperature 73.0 °F		
Flexural Modulus	6.00 GPa	870 ksi	ASTM D790	
	@Temperature 22.8 °C	@Temperature 73.0 °F	ASTINIDISO	
Izod Impact, Notched	1.07 J/cm	2.00 ft-lb/in	ASTM D256	
	@Temperature 22.8 °C	@Temperature 73.0 °F		

Thermal Properties	Metric	English	Comments	



Maximum Service Temperature, Air Thermal Properties	760 °C Metric	500 °F English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	279 °C	534 °F	ASTM D648
Flammability, UL94	V-0	V-0	

Electrical Properties	Metric	English	Comments
	3.8	3.8	
Dielectric Constant	@Frequency 2.00e+7 Hz	@Frequency 2.00e+7 Hz	ASTM D150
	3.9	3.9	
	@Frequency 3.00e+7 Hz	@Frequency 3.00e+7 Hz	ASTM D150
	0.012	0.012	
Dissipation Factor	@Frequency 2.00e+7 Hz	@Frequency 2.00e+7 Hz	
	0.018	0.018	
	@Frequency 3.00e+7 Hz	@Frequency 3.00e+7 Hz	

## **Contact Songhan Plastic Technology Co.,Ltd.**

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