

Ensinger Tecapeek® MT Polyetheretherketone (PEEK)

Category: Polymer, Thermoplastic, Polyketone, Polyetheretherketone (PEEK)

Material Notes:

TECAPEEK™ high performance polymer, made from Victrex PEEK polymer, has successfully replaced glass, stainless steel and titanium in a growing range of medical applications. The material's exceptional combination of properties allow engineers and designers the ability to create cost-effective, innovative parts that exhibit outstanding wear, heat, electrical and chemical resistance. The TECAPEEK™ family is made up of materials for medical applications.TECAPEEK™ MT, unfilled pigmented medical grade PEEK™TECAPEEK™ XP98, compression molded 30% carbon fiber filled PEEK (isotropic properties)TECAPEEK™ MT CF30, extruded 30% carbon fiber filled PEEKTECAPEEK™ Classic™, ISO 10993 certification by resin and extrusion lot of 30 days contactTECAPEEK™ Classix™ XRO-20 radio opaque grade with 20% BaSO4 addedThe TECAPEEK™ family of high performance plastics are high effective in the creation and manufacture of high quality medical instruments. Five separate grades, each with qualities to meet a wide range of requirements for the engineer and product designer.Information Provided by Ensinger Industries, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Ensinger-Tecapeek-MT-Polyetheretherketone-PEEK.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.30 g/cc	1.30 g/cc	ASTM D792
Density	1.32 g/cc	0.0477 lb/in³	ASTM D792
Water Absorption at Saturation	0.10 %	0.10 %	ASTM D570
	@Temperature 22.8 °C, Time 86400 sec	@Temperature 73.0 °F, Time 24.0 hour	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	99	99	ASTM D785
Tensile Strength, Yield	94.975 MPa	13775 psi	ASTM D638
	@Temperature 22.8 °C	@Temperature 73.0 °F	
Elongation at Break	25 %	25 %	ASTM D638
Tensile Modulus	3.00 GPa	435 ksi	1% Secant; ASTM D638
	@Temperature 22.8 °C	@Temperature 73.0 °F	
Flexural Strength	186 MPa	27000 psi	ASTM D790
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Flexural Modulus	4.10 GPa	595 ksi	ASTM D790
	@Temperature 22.8 °C	@Temperature 73.0 °F	
	117 MPa	16900 psi	
Compressive Strength			ASTM D695



Mechanical Properties	@Temperature 22.8 °C Metric	@Temperature 73.0 °F English	Comments
Shear Strength	51.7 MPa	7500 psi	Ultimate; ASTM D3846
	@Temperature 22.8 °C	@Temperature 73.0 °F	
Izod Impact, Notched	0.641 J/cm	1.20 ft-lb/in	ASTM D256
	@Temperature 22.8 °C	@Temperature 73.0 °F	

Thermal Properties	Metric	English	Comments
CTE, linear	46.8 μm/m-°C	26.0 μin/in-°F	ASTM D696
Melting Point	340 °C	644 °F	
Maximum Service Temperature, Air	260 °C	500 °F	continuous
Deflection Temperature at 1.8 MPa (264 psi)	160 °C	320 °F	ASTM D648
Flammability, UL94	V-0	V-0	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+16 ohm-cm	1.00e+16 ohm-cm	ASTM D149
Surface Resistivity per Square	1.00e+16 ohm	1.00e+16 ohm	ASTM D257
Dielectric Strength	7.87 kV/mm	200 kV/in	ASTM D257

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