

## Eurostar Staramide RF006SXS PA66, 30% Glass Fiber Filled, Injection Molded

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 30% Glass Fiber Filled

### Material Notes:

Staramide RF006SXS is a 30% Glass Fiber Reinforced Polyamide 66 Injection Molding Resin (also known as RF1006HS) Information provided by Eurostar.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Eurostar-Staramide-RF006SXS-PA66-30-Glass-Fiber-Filled-Injection-Molded.php](http://www.lookpolymers.com/polymer_Eurostar-Staramide-RF006SXS-PA66-30-Glass-Fiber-Filled-Injection-Molded.php)

Physical Properties	Metric	English	Comments
Density	1.37 g/cc	0.0495 lb/in <sup>3</sup>	ISO 1183
Moisture Absorption	1.20 % @Temperature 23.0 °C	1.20 % @Temperature 73.4 °F	50% RH; ISO 62
Water Absorption at Saturation	4.5 % @Temperature 23.0 °C	4.5 % @Temperature 73.4 °F	ISO 62
Linear Mold Shrinkage, Flow	0.0020 - 0.0040 cm/cm	0.0020 - 0.0040 in/in	on Tensile Bar; E2P method

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell L	113	113	ISO 2039-2
Tensile Strength at Break	170 MPa	24700 psi	5 mm/min; ISO 527
Elongation at Break	3.0 %	3.0 %	5 mm/min; ISO 527
Tensile Modulus	9.40 GPa	1360 ksi	1 mm/min; ISO 527
Flexural Strength	260 MPa	37700 psi	2 mm/min; ISO 178
Flexural Modulus	9.00 GPa	1310 ksi	2 mm/min; ISO 178
Izod Impact, Notched (ISO)	8.00 kJ/m <sup>2</sup> @Temperature -30.0 °C	3.81 ft-lb/in <sup>2</sup> @Temperature -22.0 °F	80x10x4; ISO 179/1eA
	8.00 kJ/m <sup>2</sup> @Temperature -40.0 °C	3.81 ft-lb/in <sup>2</sup> @Temperature -40.0 °F	80x10x4; ISO 179/1eA
	9.00 kJ/m <sup>2</sup> @Temperature -20.0 °C	4.28 ft-lb/in <sup>2</sup> @Temperature -4.00 °F	80x10x4; ISO 179/1eA
	10.0 kJ/m <sup>2</sup> @Temperature 23.0 °C	4.76 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	80x10x4; ISO 179/1eA
	5.50 J/cm <sup>2</sup>	26.2 ft-lb/in <sup>2</sup>	

Charpy Impact Unnotched Mechanical Properties	Metric @Temperature -30.0 °C	English @Temperature -22.0 °F	Edgew 80x10x4 sp=62; ISO 179/1eU Comments
	7.50 J/cm <sup>2</sup> @Temperature 23.0 °C	35.7 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	Edgew 80x10x4 sp=62; ISO 179/1eU
Charpy Impact, Notched	0.700 J/cm <sup>2</sup> @Temperature -30.0 °C	3.33 ft-lb/in <sup>2</sup> @Temperature -22.0 °F	Edgew 80x10x4 sp=62; ISO 179/1eA
	0.800 J/cm <sup>2</sup> @Temperature 23.0 °C	3.81 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	Edgew 80x10x4 sp=62; ISO 179/1eA

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	25.0 µm/m-°C @Temperature 23.0 - 60.0 °C	13.9 µin/in-°F @Temperature 73.4 - 140 °F	ISO 11359-2
CTE, linear, Transverse to Flow	75.0 µm/m-°C @Temperature 23.0 - 60.0 °C	41.7 µin/in-°F @Temperature 73.4 - 140 °F	ISO 11359-2
Thermal Conductivity	0.330 W/m-K	2.29 BTU-in/hr-ft <sup>2</sup> -°F	ASTM E1530
Hot Ball Pressure Test	123 - 127 °C	253 - 261 °F	IEC 60695-10-2
Deflection Temperature at 0.46 MPa (66 psi)	260 °C	500 °F	Edgew 120x10x4, sp=100 mm; ISO 75/Be
Deflection Temperature at 1.8 MPa (264 psi)	248 °C	478 °F	Edgew 120x10x4, sp=100 mm; ISO 75/Ae
Vicat Softening Point	258 °C	496 °F	B/120; ISO 306
	260 °C	500 °F	B/50; ISO 306
UL RTI, Electrical	65.0 °C	149 °F	
UL RTI, Mechanical with Impact	65.0 °C	149 °F	
UL RTI, Mechanical without Impact	65.0 °C	149 °F	
Flammability, UL94	HB @Thickness 0.750 mm	HB @Thickness 0.0295 in	
	HB @Thickness 3.00 mm	HB @Thickness 0.118 in	
Flame Spread	2.00 mm/min @Thickness 3.00 mm	0.0787 in/min @Thickness 0.118 in	FMVSS Burning Speed

Thermal Properties	6.00 mm/min Metric	0.236 in/min English	Comments ning Speed
	@Thickness 2.00 mm	@Thickness 0.0787 in	
Oxygen Index	25 %	25 %	ISO 4589
Glow Wire Test	650 °C	1200 °F	IEC 60695-2-12
	@Thickness 2.00 mm	@Thickness 0.0787 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	>= 1.00e+16 ohm-cm	>= 1.00e+16 ohm-cm	IEC 60093
Surface Resistance	>= 1.00e+16 ohm	>= 1.00e+16 ohm	IEC 60093
Dielectric Constant	3.2	3.2	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
Dielectric Strength	3.4	3.4	IEC 60250
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	
Dielectric Strength	19.0 kV/mm	483 kV/in	in oil; IEC 60243-1
	@Thickness 3.20 mm	@Thickness 0.126 in	
Dissipation Factor	0.0068	0.0068	IEC 60250
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	
Comparative Tracking Index	0.015	0.015	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
Comparative Tracking Index	400 V	400 V	M; IEC 60112
	500 V	500 V	

Processing Properties	Metric	English	Comments
Zone 1	260 - 280 °C	500 - 536 °F	
Zone 2	270 - 280 °C	518 - 536 °F	
Zone 3	270 - 290 °C	518 - 554 °F	
Melt Temperature	270 - 290 °C	518 - 554 °F	
Mold Temperature	60.0 - 90.0 °C	140 - 194 °F	
	75.0 - 85.0 °C	167 - 185 °F	

Processing Properties	Metric	English	Comments
	@ Time 14400 - 21600 sec	@ Time 4.00 - 6.00 hour	
Moisture Content	0.20 %	0.20 %	

## Contact Songhan Plastic Technology Co.,Ltd.

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