

Eurotec® Tecodur® PB70 GR23 BK EF PBT, 23% glass fiber reinforced, black, suitable for electrostatic powder coating, gas injection grade

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , Polybutylene Terephthalate (PBT), 20% Glass Fiber Filled

Material Notes:

Information provided by Eurotec®

Order this product through the following link:

http://www.lookpolymers.com/polymer_Eurotec-Tecodur-PB70-GR23-BK-EF-PBT-23-glass-fiber-reinforced-black-suitable-for-electrostatic-powder-coating-gas-injection-grade.php

Physical Properties	Metric	English	Comments
Density	1.49 g/cc	0.0538 lb/in ³	ISO 1183
Moisture Absorption	0.200 % @Temperature 23.0 °C	0.200 % @Temperature 73.4 °F	50% RH; ISO 960

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	70.0 MPa	10200 psi	ISO 527
Elongation at Break	1.0 %	1.0 %	ISO 527
Tensile Modulus	10.0 GPa	1450 ksi	ISO 527
Izod Impact, Notched (ISO)	6.00 kJ/m ² @Temperature -30.0 °C	2.86 ft-lb/in ² @Temperature -22.0 °F	ISO 180/1A
	7.00 kJ/m ² @Temperature 23.0 °C	3.33 ft-lb/in ² @Temperature 73.4 °F	ISO 180/1A

Thermal Properties	Metric	English	Comments
Melting Point	225 °C	437 °F	[10 K/min], ISO 11357
Deflection Temperature at 1.8 MPa (264 psi)	200 °C	392 °F	ISO 75
Flammability, UL94	HB @Thickness 0.750 mm	HB @Thickness 0.0295 in	
	HB @Thickness 1.60 mm	HB @Thickness 0.0630 in	

Processing Properties	Metric	English	Comments
Processing Temperature	250 - 270 °C	482 - 518 °F	

Feed Temperature Processing Properties	50.0 - 70.0 °C Metric	122 - 158 °F English	Throat Comments
Mold Temperature	60.0 - 100 °C	140 - 212 °F	
Drying Temperature	120 °C	248 °F	
Dry Time	2.00 - 4.00 hour	2.00 - 4.00 hour	
Moisture Content	<= 0.080 %	<= 0.080 %	ISO 960
Hold Pressure	40.0 - 80.0 MPa	5800 - 11600 psi	

Descriptive Properties	Value	Comments
Back Pressure	Low	
Injection Speed	Fast	

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