

Eurotec® Tecomid® NB40 NL IL PA6, impact modified, natural

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , Impact Grade

Material Notes:

Information provided by Eurotec®

Order this product through the following link:

http://www.lookpolymers.com/polymer_Eurotec-Tecomid-NB40-NL-IL-PA6-impact-modified-natural.php

Physical Properties	Metric	English	Comments
Density	1.08 g/cc	0.0390 lb/in ³	ISO 1183
Moisture Absorption	2.60 % @Temperature 23.0 °C	2.60 % @Temperature 73.4 °F	50% RH; ISO 62
Linear Mold Shrinkage, Flow	0.013 cm/cm	0.013 in/in	Eurotec
Linear Mold Shrinkage, Transverse	0.013 cm/cm	0.013 in/in	Eurotec

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	60.0 MPa	8700 psi	ISO 527
Tensile Modulus	2.25 GPa	326 ksi	ISO 527
Izod Impact, Notched (ISO)	18.0 kJ/m ² @Temperature -30.0 °C	8.57 ft-lb/in ² @Temperature -22.0 °F	ISO 180/1A
	45.0 kJ/m ² @Temperature 23.0 °C	21.4 ft-lb/in ² @Temperature 73.4 °F	ISO 180/1A
Izod Impact, Unnotched (ISO)	NB @Temperature 23.0 °C	NB @Temperature 73.4 °F	ISO 180/1U
	NB @Temperature -30.0 °C	NB @Temperature -22.0 °F	ISO 180/1U

Thermal Properties	Metric	English	Comments
Melting Point	223 °C	433 °F	[10 K/min], ISO 11357
Deflection Temperature at 1.8 MPa (264 psi)	55.0 °C	131 °F	ISO 75
Flammability, UL94	HB @Thickness 0.750 mm	HB @Thickness 0.0295 in	
	HB	HB	

Thermal Properties	Metric @ Thickness 1.60 mm	English @ Thickness 0.0630 in	Comments
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Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 60093
Surface Resistance	1.00e+13 ohm	1.00e+13 ohm	IEC 60093
Comparative Tracking Index	600 V	600 V	Solution A; IEC 60112

Processing Properties	Metric	English	Comments
Processing Temperature	230 - 250 °C	446 - 482 °F	
Feed Temperature	60.0 - 80.0 °C	140 - 176 °F	Throat
Mold Temperature	40.0 - 80.0 °C	104 - 176 °F	
Drying Temperature	80.0 °C	176 °F	
Dry Time	2.00 - 4.00 hour	2.00 - 4.00 hour	
Moisture Content	<= 0.20 %	<= 0.20 %	ISO 960
Hold Pressure	50.0 - 100 MPa	7250 - 14500 psi	

Descriptive Properties	Value	Comments
Back Pressure	Low	
Injection Speed	Medium - Fast	

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