# ExxonMobil Escorene<sup>™</sup> FL 02020 Ethylene Vinyl Acetate Copolymer (European Grade)

Category : Polymer, Thermoplastic, Ethylene Vinyl Acetate

#### Material Notes:

Product Description: FL 02020 is primarily designed for high speed/low coating weight extrusion coating and is a good coextrusion partner with other polymers. FL 02020 is an excellent sealing material with a very low seal initiation temperature, high clarity and low gel.Processing Conditions: Excellent results are obtained in extrusion coating at 220°C (428°F) temperature range. Processing temperatures above 240°C (464°F) may cause resin degradation. FL 02020 should be fed into the extruder after LDPE of a similar or higher melt index. Machines should always be purged with LDPE or a suitable cleaning compound before shutdown.Availability: Africa & Middle East and Europe Additive: Antiblock: NoSlip: No Thermal Stabilizer: Yes Applications:Adhesive LaminationAdhesive Layer onto OPPBarrier Food Packaging Cling LayerCoextrusion Coating CompoundingDocument PlastificationExtrusion CoatingExtrusion LaminationFlexible PackagingHigh Frequency SealingIndustrial PackagingInjection MoldingMasterbatch Base ResinNon-Woven CoatingPVC ReplacementSurface Protection FilmThermal LaminationWire and Cable Compounds Information provided by ExxonMobil

#### Order this product through the following link:

http://www.lookpolymers.com/polymer\_ExxonMobil-Escorene-FL-02020-Ethylene-Vinyl-Acetate-Copolymer-European-Grade.php

Physical Properties	Metric	English	Comments	
Density	0.940 g/cc	0.0340 lb/in <sup>3</sup>	ExxonMobil method	
Vinyl Acetate Content	20 %	20 %	ExxonMobil method	
Melt Flow	20 g/10 min	20 g/10 min	ASTM D1238	
Neck In	8.89 cm	3.50 in	656 ft/min, constant output at 35	
	@Temperature 220 °C	@Temperature 428 °F	rpm; ExxonMobil Method	
	10.7 cm	4.20 in	328 ft/min, constant output at 35	
	@Temperature 220 °C	@Temperature 428 °F	rpm; ExxonMobil Method	
Drawdown	7.50 m/s	1480 ft/min	Constant output at 35 rpm; ExxonMobil Method	
	@Temperature 220 °C	@Temperature 428 °F		

Metric	English	Comments	
85	85	Molded Properties; ISO 868	
@Time 15.0 sec	@Time 0.00417 hour		
>= 0.689 MPa	>= 100 psi	Molded Properties; ISO 527- 2/1A/100	
0.0262 GPa	3.80 ksi	Molded Properties; ISO 527-2/1	
	85 @Time 15.0 sec >= 0.689 MPa	85 85   @Time 15.0 sec @Time 0.00417 hour   >= 0.689 MPa >= 100 psi	

Inermal Properties Metric English Comments	Thermal Properties	Metric	English	Comments	
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Plastic	Technology	Co.,	Ltd.
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Thermal Properties	Metric <sup>°C</sup>	English <sup>F</sup>	Ceak Melting Point; ExxonMobil Comments
Vicat Softening Point	48.3 °C	119 °F	ASTM D1525
Descriptive Properties		Value	Comments
Blending Temperature		240	

### Contact Songhan Plastic Technology Co.,Ltd.

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