

## ExxonMobil Santoprene® 241-80W236 Thermoplastic Elastomer

Category : Polymer , Thermoplastic , Elastomer, TPE , Thermoplastic Vulcanizate Elastomer (TPV)

### Material Notes:

A soft, colorable, specialty thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. It complies with NSF 61 for plumbing applications in contact with potable water and contains a stabilization system for protection against copper and other metal-catalyzed degradation. This grade of Santoprene TPV is shear-dependent and can be processed on conventional thermoplastics equipment for injection molding, extrusion or blow molding. It is polyolefin based and completely recyclable. Key Features: Certified by NSF to NSF/ANSI Standard 61: Drinking Water System Components - Health Effects. Contains a stabilization system for protection against copper and other metal-catalyzed degradation. EU and China RoHS compliant. Applications: Plumbing – Potable Water Seals and Gaskets Tubing Uses: Plumbing Parts Availability: Africa & Middle East, Europe, North America, Asia Pacific, Latin America and South America Information provided by ExxonMobil Chemical

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_ExxonMobil-Santoprene-241-80W236-Thermoplastic-Elastomer.php](http://www.lookpolymers.com/polymer_ExxonMobil-Santoprene-241-80W236-Thermoplastic-Elastomer.php)

Physical Properties	Metric	English	Comments
Specific Gravity	0.960 g/cc	0.960 g/cc	23°C; ASTM D792

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	87	87	15 sec; ISO 868
	@Thickness 2.00 mm	@Thickness 0.0787 in	
Tensile Strength at Break	11.0 MPa	1600 psi	Across Flow; ASTM D412
Tensile Stress	4.40 MPa	638 psi	Across Flow; ASTM D412
	@Strain 100 %	@Strain 100 %	
Elongation at Break	560 %	560 %	Across Flow; ASTM D412
Compression Set	19 %	19 %	73°F, 22 hr; ASTM D395
	60 %	60 %	

Processing Properties	Metric	English	Comments
Processing Temperature	175 - 230 °C	347 - 446 °F	
Rear Barrel Temperature	177 °C	350 °F	
Middle Barrel Temperature	182 °C	360 °F	
Front Barrel Temperature	188 °C	370 °F	
Nozzle Temperature	193 - 227 °C	380 - 440 °F	

Die Temperature Processing Properties	204 °C Metric	400 °F English	Extrusion Comments
Melt Temperature	202 °C	395 °F	Extrusion
	199 - 232 °C	390 - 450 °F	Processing
Mold Temperature	10.0 - 51.7 °C	50.0 - 125 °F	Processing
Drying Temperature	82.2 °C	180 °F	
Dry Time	3 hour	3 hour	
Moisture Content	0.080 %	0.080 %	
Back Pressure	0.345 - 0.689 MPa	50.0 - 100 psi	Processing
	5.00 - 20.0 MPa	725 - 2900 psi	Extrusion
Clamp Pressure	41.4 - 68.9 MPa	6000 - 10000 psi	
Vent Depth	0.00254 cm	0.00100 in	
Cushion	0.317 - 0.635 cm	0.125 - 0.250 in	
Screw Speed	100 - 200 rpm	100 - 200 rpm	

Descriptive Properties	Value	Comments
Change in Mass in IRM 903 Oil at 257°F for 70 hr	97	
Color	Natural Color	
Form	Pellets	
Injection Rate	Fast	
Maximum Re grind %	20	
Screw Compression Ratio	2:1 - 2.5:1	
Screw L/D Ratio	16:1 - 20:1	

## Contact Songhan Plastic Technology Co.,Ltd.

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