

## ExxonMobil Santoprene® 8221-85M300 Thermoplastic Elastomer

Category : Polymer , Thermoplastic , Elastomer, TPE , Thermoplastic Vulcanizate Elastomer (TPV)

### Material Notes:

A hard, colorable, UV resistant thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material is designed for automotive interior applications requiring low fogging and good appearance. This grade of Santoprene 8000 TPV is shear-dependent and can be processed on conventional thermoplastics equipment for injection molding. It is polyolefin based and completely recyclable. Key Features: Neutral, easy coloring formulation. Excellent ozone resistance. Used in sealing applications. Recommended for applications requiring excellent flex fatigue resistance. EU and China RoHS compliant. Applications: Automotive – Grips, Interior and Interior Mat. Uses: Automotive Applications Automotive Interior Parts and Outdoor Applications Processing Method: Injection Molding and Multi Injection Molding Availability: Africa & Middle East, Europe, North America, Asia Pacific, Latin America and South America Information provided by ExxonMobil Chemical

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_ExxonMobil-Santoprene-8221-85M300-Thermoplastic-Elastomer.php](http://www.lookpolymers.com/polymer_ExxonMobil-Santoprene-8221-85M300-Thermoplastic-Elastomer.php)

Physical Properties	Metric	English	Comments
Specific Gravity	0.920 g/cc	0.920 g/cc	23°C; ASTM D792

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	85	85	15 sec; ISO 868
	@Thickness 2.00 mm	@Thickness 0.0787 in	
Tensile Strength at Break	9.03 MPa	1310 psi	Across Flow; ASTM D412
Tensile Stress	4.50 MPa	653 psi	Across Flow; ASTM D412
	@Strain 100 %	@Strain 100 %	
Elongation at Break	500 %	500 %	Across Flow; ASTM D412

Thermal Properties	Metric	English	Comments
Brittleness Temperature	-58.9 °C	-74.0 °F	ASTM D746

Processing Properties	Metric	English	Comments
Processing Temperature	175 - 230 °C	347 - 446 °F	
Drying Temperature	82.2 °C	180 °F	
Dry Time	3.00 hour	3.00 hour	

Descriptive Properties	Value	Comments
Color	Natural Color	

Descriptive Properties	Value	Comments
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## Contact Songhan Plastic Technology Co.,Ltd.

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