

ExxonMobil Vacmul 3 D

Category : Fluid , Lubricant

Material Notes:

Vacmul 3 D is a non-staining, medium-duty, mineral oil-based honing and grinding fluid. It is designed for operation where more difficult-to-machine metals are used. It performs well on both ferrous and nonferrous metals.

Order this product through the following link:

http://www.lookpolymers.com/polymer_ExxonMobil-Vacmul-3-D.php

Physical Properties	Metric	English	Comments
API Gravity	37 °	37 °	
Saybolt Viscosity at 210°F	47 SUS	47 SUS	
Kinematic Viscosity at 40°C (104°F)	6.2 cSt	6.2 cSt	
ASTM Color	8.0	8.0	ASTM D1500

Thermal Properties	Metric	English	Comments
Pour Point	0.000 °C	32.0 °F	
Flash Point	118 °C	244 °F	ASTM D93

Component Elements Properties	Metric	English	Comments
Chlorine, Cl	1.0 %	1.0 %	
Sulfur, S	0.60 %	0.60 %	

Descriptive Properties	Value	Comments
Copper Strip Corrosion	1B	3 hrs @ 121°C
Lubricity, wt %	6.5	

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