## **GrafTech GRAFCELL® FFP-300 SERIES Flow Field Plate Graphite**

Category : Carbon , Graphite

## Material Notes:

Manufactured from expanded natural graphite, GRAFCELL® Flow Field Plate (FFP) components retain a continuous graphitic phase. This phase continuity, combined with a low contact resistance, provides electrical and thermal properties in comparison to both synthetic graphite composite and metallic fuel cell components. The thermal diffusivity of GRAFCELL® FFP SERIES products is 8-12 times higher than composite materials and 33 times higher than stainless steel. GRAFCELL® FFP SERIES products have played a critical role in improving fuel cell power density and performance for over 10 years. With over two million kilometers of road experience in car and bus applications annually, GRAFCELL® FFP SERIES continuous phase flow field plates have replaced synthetic graphite as the premier material for PEM fuel cells.

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_GrafTech-GRAFCELL-FFP-300-SERIES-Flow-Field-Plate-Graphite.php

Physical Properties	Metric	English	Comments
Density	1.50 g/cc	0.0542 lb/in³	
Permeability	<= 1.0	<= 1.0	cc/min (1 atm, 15 psi limit)
Thickness	>= 300 microns	>= 11.8 mil	Minimum Web
	>= 3000 microns	>= 118 mil	plus or minus 100 microns

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	30.0 - 50.0 MPa	4350 - 7250 psi	
Flexural Strength	50.0 - 70.0 MPa	7250 - 10200 psi	

Thermal Properties	Metric	English	Comments
CTE, linear	1.00 - 5.00 µm/m-°C	0.556 - 2.78 µin/in- °F	(x-y)
	10.0 µm/m-°C	5.56 µin/in-°F	(z)
Thermal Conductivity	5.00 W/m-K	34.7 BTU-in/hr-ft²- °F	(z)
	275 W/m-K	1910 BTU-in/hr-ft²- °F	(x-y)
Glass Transition Temp, Tg	125 °C	257 °F	

Electrical Properties	Metric	English	Comments
Electrical Resistivity	0.000700 ohm-cm	0.000700 ohm-cm	(x-y); ASTM-C611 (4-Point Resistivity Test)



Electrical Properties	Metric ohm-cm	English <sub>ühm-em</sub>	CommentsC611 (4-Point Resistivity Test)
Descriptive Properties		Value	Comments
Contact Resistance (µOcm²)		8	
Thermal Diffusivity (cm²/sec)		1.2	

## Contact Songhan Plastic Technology Co.,Ltd.

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