

Gromax BTQ80-AQ00N1 Nylon 6, Impact Modified (Dry)

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , Impact Grade

Material Notes:

Information provided by Gromax Enterprises Corp.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Gromax-BTQ80-AQ00N1-Nylon-6-Impact-Modified-Dry.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.06 g/cc	1.06 g/cc	ISO 1183
Moisture Absorption	1.60 %	1.60 %	ISO 62
Maximum Moisture Content	0.10	0.10	Karl Fischer
Linear Mold Shrinkage, Flow	0.017 cm/cm	0.017 in/in	60x60x2 mm; ISO 294-4
Linear Mold Shrinkage, Transverse	0.018 cm/cm	0.018 in/in	60x60x2 mm; ISO 294-4

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	72	72	[N/mm ²]; ISO 7619
Tensile Strength	42.2 MPa	6120 psi	50 mm/min; ISO 527-1,-2
Elongation at Break	48 %	48 %	50 mm/min; ISO 527
Flexural Strength	60.0 MPa	8700 psi	5 mm/min; ISO 178
Flexural Modulus	1.57 GPa	228 ksi	5 mm/min; ISO 178
Izod Impact, Notched	>= NB	>= NB	5 mm/min; ISO 178
Izod Impact, Notched (ISO)	70.0 kJ/m ²	33.3 ft-lb/in ²	ISO 180-1A
Charpy Impact Unnotched	NB @Temperature 23.0 °C	NB @Temperature 73.4 °F	ISO 179-1eU
Charpy Impact, Notched	1.23 J/cm ² @Temperature -30.0 °C	5.85 ft-lb/in ² @Temperature -22.0 °F	ISO 179-1A
	7.50 J/cm ² @Temperature 23.0 °C	35.7 ft-lb/in ² @Temperature 73.4 °F	ISO 179-1A

Thermal Properties	Metric	English	Comments
--------------------	--------	---------	----------

Melting Point Thermal Properties	220 Â°C Metric	428 Â°F English	10Â°C/min: ISO 11357-1,-3 Comments
Deflection Temperature at 1.8 MPa (264 psi)	62.0 Â°C	144 Â°F	ISO 75-1,-2
Flammability, UL94	HB @Thickness 1.60 mm	HB @Thickness 0.0630 in	

Processing Properties	Metric	English	Comments
Melt Temperature	245 - 260 Â°C	473 - 500 Â°F	ISO 294
Mold Temperature	80.0 - 120 Â°C	176 - 248 Â°F	ISO 294
Drying Temperature	80.0 Â°C	176 Â°F	
Dry Time	2.00 - 6.00 hour	2.00 - 6.00 hour	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China