

Gromax CCP PBT 5630-200C 30% Glass Fiber Filled

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , Polybutylene Terephthalate (PBT), 30% Glass Fiber Filled

Material Notes:

Product Description: A glass fiber 30% reinforced injection molding grade. Characteristics:Excellent electrical property Excellent temperature resistance, high heat distortion temperature Excellent mechanic and chemical property Excellent weatherability Excellent wear property Excellent moldability High resistance to fuels, oil, fats and many solventsInformation provided by Gromax Enterprises Corp.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Gromax-CCP-PBT-5630-200C-30-Glass-Fiber-Filled.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.50 g/cc	1.50 g/cc	ASTM D792
Moisture Absorption	0.0300 %	0.0300 %	ASTM D570
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage	0.0020 - 0.0050 cm/cm	0.0020 - 0.0050 in/in	horizontal; ASTM D955
	@Thickness 1.60 mm	@Thickness 0.0630 in	
	0.0080 - 0.014 cm/cm	0.0080 - 0.014 in/in	vertical; ASTM D955
	@Thickness 1.60 mm	@Thickness 0.0630 in	

Mechanical Properties	Metric	English	Comments
Tensile Strength	93.2 MPa	13500 psi	ASTM D638
Elongation at Break	3.0 %	3.0 %	ASTM D638
Flexural Strength	160 MPa	23200 psi	ASTM D790
Flexural Modulus	7.35 GPa	1070 ksi	ASTM D790
Izod Impact, Notched	>= 0.883 J/cm	>= 1.65 ft-lb/in	ASTM D256
	@Thickness 6.35 mm	@Thickness 0.250 in	

Thermal Properties	Metric	English	Comments
Melting Point	225 °C	437 °F	DSC
Deflection Temperature at 0.46 MPa (66 psi)	210 °C	410 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	200 °C	392 °F	ASTM D648
Flammability, UL94	V-0	V-0	
	@Thickness 0.800 mm	@Thickness 0.0315 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	ASTM D257
Surface Resistance	1.00e+13 ohm	1.00e+13 ohm	ASTM D257
Dielectric Constant	3.5 @Frequency 60.0 Hz	3.5 @Frequency 60.0 Hz	ASTM D150
Dielectric Strength	25.0 kV/mm @Thickness 2.00 mm	635 kV/in @Thickness 0.0787 in	ASTM D149
Dissipation Factor	0.0010 @Frequency 60.0 Hz	0.0010 @Frequency 60.0 Hz	ASTM D150
Arc Resistance	120 sec	120 sec	ASTM D495
Comparative Tracking Index	600 V	600 V	ASTM D3638

Processing Properties	Metric	English	Comments
Processing Temperature	230 - 260 °C	446 - 500 °F	
Nozzle Temperature	250 - 260 °C	482 - 500 °F	
Mold Temperature	40.0 - 120 °C	104 - 248 °F	suitable temperature 60-80°C
Injection Pressure	50.0 - 120 MPa	7250 - 17400 psi	
Hold Pressure	30.0 - 80.0 MPa	4350 - 11600 psi	
Back Pressure	0.000 - 0.300 MPa	0.000 - 43.5 psi	
Screw Speed	60 - 120 rpm	60 - 120 rpm	to be chosen in such a way that plasticizing time is just within cooling time

Descriptive Properties	Value	Comments
Injection Rate	middle-fast	

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