

Heatbath/Park Alu-Braze 860 Aluminum Brazing Salt

Category: Ceramic, Fluid, Quenchant

Material Notes:

This is our premium aluminum dip braze salt. By proper chemical balance the lowest practical melt point has been developed with no sacrifices in fluidity or braze characteristics. Because of its significantly lower melt point, superior drainage, lower dragout, and easier cleaning, the most complex shapes are best brazed in this salt. By virtue of the permissible lower operating temperature, this salt is an ideal braze medium bath for magnesium and magnesium alloys. Information provided by Heatbath Corporation - Park Metallurgical.

Order this product through the following link:

http://www.lookpolymers.com/polymer_HeatbathPark-Alu-Braze-860-Aluminum-Brazing-Salt.php

Thermal Properties	Metric	English	Comments
Melting Point	460 °C	860 °F	
Maximum Service Temperature, Air	649 °C	1200 °F	Upper limit of working range
Minimum Service Temperature, Air	482 °C	900 °F	Lower limit of working range

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