

Heatbath/Park Aluminum Casting Salt AC Aluminum Casting Salt

Category : Ceramic , Fluid , Quenchant

Material Notes:

Salt cores can be made with varying melting points to meet the needs of customers who gravity cast as well as those using state-of-the-art die casting machines. Advantages of salt cores over sand cores include excellent surface smoothness and detail, increased strength at high temperatures, absence of abrasive residues or toxic binders, and rapid and complete core removal. Expendable salt cores from Park are also rapidly and easily prepared and offer greater manufacturing reproducibility. Information provided by Heatbath Corporation - Park Metallurgical.

Order this product through the following link:

http://www.lookpolymers.com/polymer_HeatbathPark-Aluminum-Casting-Salt-AC-Aluminum-Casting-Salt.php

Thermal Properties	Metric	English	Comments
Melting Point	$\geq 337 \text{ }^{\circ}\text{C}$	$\geq 638 \text{ }^{\circ}\text{F}$	Customer Specified
Maximum Service Temperature, Air	$788 \text{ }^{\circ}\text{C}$	$1450 \text{ }^{\circ}\text{F}$	Upper limit of working range
Minimum Service Temperature, Air	$677 \text{ }^{\circ}\text{C}$	$1250 \text{ }^{\circ}\text{F}$	Lower limit of working range

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