

Heatbath/Park Parquench 60 Water-Based Quenchant

Category: Fluid, Quenchant

Material Notes:

The lower molecular weight polymer package. It is generally used for lower alloy steels, castings, forgings and most aluminum applications.

Typical concentration is 15%. Information provided by Heatbath Corporation - Park Metallurgical.

Order this product through the following link:

http://www.lookpolymers.com/polymer_HeatbathPark-Parquench-60-Water-Based-Quenchant.php

Physical Properties	Metric	English	Comments
Saybolt Viscosity at 100°F	30 SUS	30 SUS	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	65.6 °C	150 °F	Upper limit of working range
Minimum Service Temperature, Air	26.7 °C	80.0 °F	Lower limit of working range

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