

## **Hexcel® F161 Epoxy Resin**

Category: Polymer, Thermoset, Epoxy, Epoxy Cure Resin

## **Material Notes:**

F161 is a structural, heat resistant and electrical grade epoxy formulation designed for autoclave curing. F161 is a high temperature, laminate grade epoxy resin with a 350°F (177°C) cure. F161 is unique in that it was the first resin system to meet all types and classes of MIL-R-9300 B.Uncured: Moderate viscosity during cure, Adaptable to offer good tack and drape for processing, Can be adapted for use on various weaves and fiber reinforcements, Nonburning system available (Bromine added); Cured: Heat resistant properties, Excellent heat aging properties (adaptable to tooling), Electrical grade formulation, Certified to MIL-R-9300 B (Types 1 and II, Grades O and D, Form B)

Order this product through the following link:

http://www.lookpolymers.com/polymer\_Hexcel-F161-Epoxy-Resin.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.243 g/cc	1.243 g/cc	
Moisture Absorption at Equilibrium	2.8 %	2.8 %	

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	60.0 MPa	8700 psi	
Elongation at Yield	2.2 %	2.2 %	
Tensile Modulus	3.59 GPa	521 ksi	
Fracture Toughness	0.433 MPa-m½	0.394 ksi-in½	

Thermal Properties	Metric	English	Comments
CTE, linear	46.8 μm/m-°C	26.0 μin/in-°F	
Glass Transition Temp, Tg	152 °C	306 °F	Wet
	197 °C	387 °F	Dry

Processing Properties	Metric	English	Comments
Gel Time	1.00 - 7.00 min	1.00 - 7.00 min	
	@Temperature 177 °C	@Temperature 351 °F	

## **Contact Songhan Plastic Technology Co.,Ltd.**

Website: www.lookpolymers.com Email: sales@lookpolymers.com

Tel: +86 021-51131842



Mobile: +86 13061808058

Skype: lookpolymers

Address: United North Road 215, Fengxian District, Shanghai City, China