

## Hexcel® HexPly® M12 135°C Curing Epoxy Matrix

Category: Polymer, Thermoset, Epoxy, Epoxy Cure Resin

## **Material Notes:**

HexPly® M12 is a good performance, self extinguishing, tough epoxy matrix for use in helicopter blades. It exhibits good fatigue life and hot/wet performances up to 100°C. HexPly® M12 is supplied with R-glass UD tape, glass and carbon woven fibers. HexPly® M12 was developed for low exotherm curing, so parts with thickness above 10 cm can be cured directly to 135°C without any exothermal risks.Information provided by HexCel

Order this product through the following link:

http://www.lookpolymers.com/polymer\_Hexcel-HexPly-M12-135C-Curing-Epoxy-Matrix.php

Physical Properties	Metric	English	Comments
Density	1.24 g/cc	0.0448 lb/in³	

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	64.0 MPa	9280 psi	
Elongation at Yield	1.26 %	1.26 %	
Tensile Modulus	5.10 GPa	740 ksi	
Poissons Ratio	0.40	0.40	
Shear Modulus	1.82 GPa	264 ksi	Calculated

Thermal Properties	Metric	English	Comments
Glass Transition Temp, Tg	128 °C	262 °F	Wet

Processing Properties	Metric	English	Comments
Shelf Life	14.0 Month	14.0 Month	
	@Temperature -18.0 °C	@Temperature -0.400 °F	

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