

## Honeywell Stretch-Vac® 2000 Heat-Stabilized Blown Film (discontinued \*\*)

Category: Polymer, Film, Thermoplastic, Nylon

## **Material Notes:**

Description: Stretch-Vac® 2000 is a pink tinted, high elongation, heat-stabilized blown film produced from modified polyamide resin. It is available in widths up to 80 inches as layflat tubing and 120 inches as slit tubing. Thickness is 2.00 mils. It requires fewer pleats than conventional bagging films and has better flex-crack resistance. Stretch-Vac® 2000 can be used at temperatures up to 400°F (204°C) for typical composite cure cycle times. Applications: Stretch-Vac® 2000 blown film is recommended as bagging film for advanced composite fabrication where flexibility under adverse atmospheric conditions is essential. Information provided by Honeywell.

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_Honeywell-Stretch-Vac-2000-Heat-Stabilized-Blown-Film-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Density	1.19 g/cc	0.0430 lb/in³	Yield Density
Thickness	50.8 microns	2.00 mil	

Mechanical Properties	Metric	English	Comments
Film Tensile Strength at Yield, MD	32.4 MPa	4700 psi	ASTM D882
Film Tensile Strength at Yield, TD	28.3 MPa	4100 psi	ASTM D882
Film Elongation at Break, MD	400 %	400 %	ASTM D882
Film Elongation at Break, TD	400 %	400 %	ASTM D882
Secant Modulus, MD	0.469 GPa	68.0 ksi	ASTM D882
Secant Modulus, TD	0.476 GPa	69.0 ksi	ASTM D882
Tear Strength Test	530	530	graves tear MD, grams/mil; ASTM D1004
	600	600	graves tear TD, grams/mil; ASTM D1004
Elmendorf Tear Strength, MD	1.87 g/micron	47.5 g/mil	
Elmendorf Tear Strength, TD	1.87 g/micron	47.5 g/mil	ASTM D1922
Film Tensile Strength at Break, MD	100 MPa	14500 psi	ASTM D882
Film Tensile Strength at Break, TD	75.8 MPa	11000 psi	ASTM D882

Thermal Properties	Metric	English	Comments
Melting Point	211 °C	412 °F	crystalline melting point; DSC
Shrinkage, MD			350°F / 177°C - 10 min.; ASTM D1204



Thermal Properties	<= 1.0 % Metric	≤= 1.0 % English	Comments
Shrinkage, TD	<= 1.0 %	<= 1.0 %	350°F / 177°C - 10 min.; ASTM D1204

## **Contact Songhan Plastic Technology Co.,Ltd.**

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