

ITW Devcon Plastic Steel^Â® Metal Repair (A), Dark Grey

Category : Polymer , Adhesive , Thermoset

Material Notes:

Information provided by ITW Devcon

Order this product through the following link:

http://www.lookpolymers.com/polymer_ITW-Devcon-Plastic-Steel-Metal-Repair-A-Dark-Grey.php

Physical Properties	Metric	English	Comments
Density	2.33 g/cc	0.0840 lb/in ^{Â³}	

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	85	85	Cured; ASTM D2240
Tensile Strength at Break	22.2 MPa	3220 psi	ASTM D638
Modulus of Elasticity	5.86 GPa	850 ksi	ASTM D638
Flexural Strength	38.6 MPa	5600 psi	ASTM D790
Compressive Strength	57.0 MPa	8260 psi	ASTM D695
Adhesive Bond Strength	19.3 MPa	2800 psi	tensile shear; ASTM D1002

Thermal Properties	Metric	English	Comments
CTE, linear	86.4 Âµm/m-Â°C @Temperature 20.0 Â°C	48.0 Âµin/in-Â°F @Temperature 68.0 Â°F	ASTM D696
Thermal Conductivity	0.573 W/m-K	3.97 BTU-in/hr-ftÂ²-Â°F	ASTM C177
Maximum Service Temperature, Air	121 Â°C	250 Â°F	dry
Shrinkage	0.060 %	0.060 %	Cured; ASTM D2566

Electrical Properties	Metric	English	Comments
Dielectric Constant	67.5 @Frequency 1000 Hz	67.5 @Frequency 1000 Hz	ASTM D150
Dielectric Strength	1.18 kV/mm	30.0 kV/in	ASTM D149

Processing Properties	Metric	English	Comments
Cure Time	960 min	16.0 hour	Functional cure

Processing Properties	Metric	English	Comments
Pot Life	@Temperature 23.9 °C	@Temperature 75.0 °F	

Descriptive Properties	Value	Comments
Coverage per pound, in ² @ 1/4" thickness	48	
Mix ratio by volume (Resin:Hardener)	2.5:1	
Mix ratio by weight (Resin:Hardener)	9:1	

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